

# 3D FloTrix® vivaROCK

Architect for Cells

— Expert in 3D manufacturing of high quality cells

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# Outline

## ■ Brief Introduction of vivaROCK

- Overview of vivaROCK
- Components of vivaROCK
- Features of vivaROCK

## ■ Application Field of vivaROCK

## ■ Ordering Information



**No.1**

## **Brief Introduction of vivaROCK**

## Overview

Grade: C + A



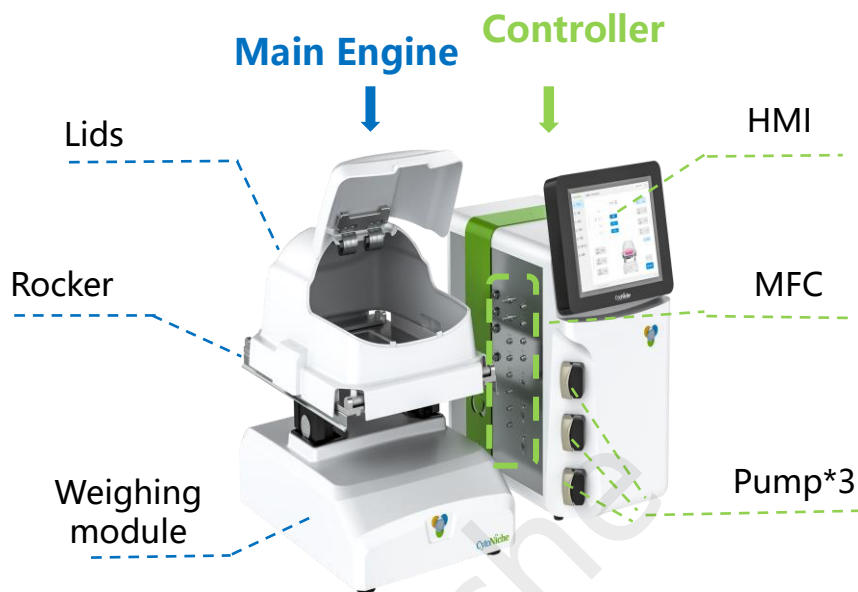
Fully-closed Process

Lower Shear Force

Automated Process

<b>Total volume</b>	1L	3L	10L	20L	50L
<b>Working volume</b>	0.3~0.5L	0.5~1.5L	0.5~5L	1~10L	5~25L

# Components



**Model:** FTVR10 (Standard), FTVR20, FTVR50(customized)

**Culture volume:** 0.3~25L

Standard Set includes a 10L tray, with customizable options for 20L/50L trays.

**Single- use bags:**

FTVR10: 1L, 3L and 10L

FTVR20: 20L

FTVR50: 50L

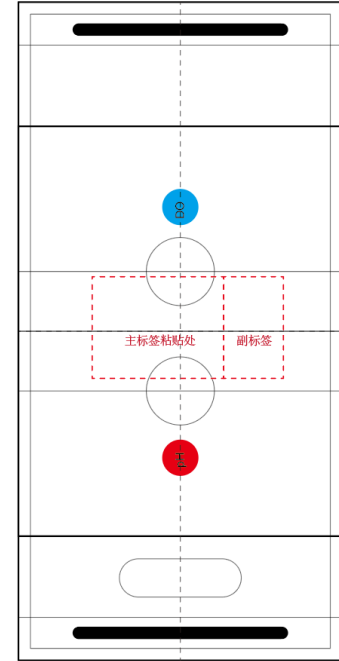
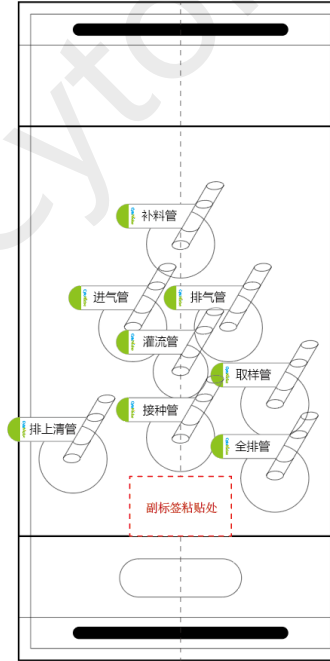
# Components-bags

## 3D FloTrix® vivaROCK-single use bags

Total volume	1L	3L	10L	20L	50L
Working volume	0.3-0.5L	0.5-1.5L	0.5-5L	1-10L	5-25L
Basic bags	•	•	•	•	•
Monitoring bags		•	•	•	•
Perfusion bags		•	•	•	•

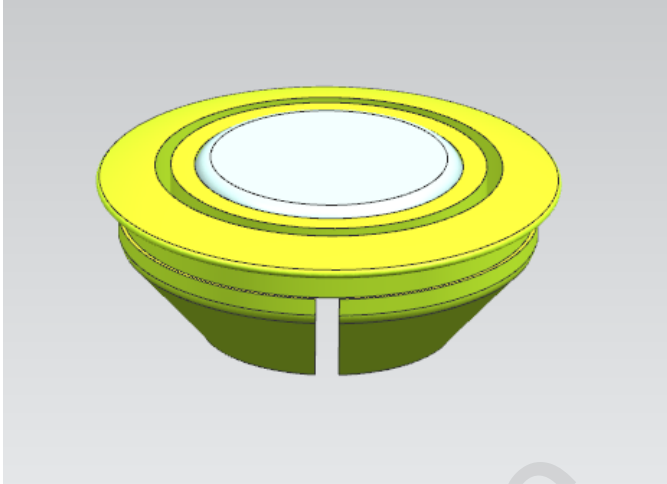
- ◆ Basic bags: no pH, DO
- ◆ Monitoring bags: with pH, DO
- ◆ Perfusion bags: with pH, DO and perfusion membrane

# Components-bags



- ◆ Perfusion bags: with pH, DO and perfusion membrane
- ◆ Equipped with different functional tubing
- ◆ 9101 bag membrane, same with cytiva

# Components-bags-sensor



Patch optical pH sensor

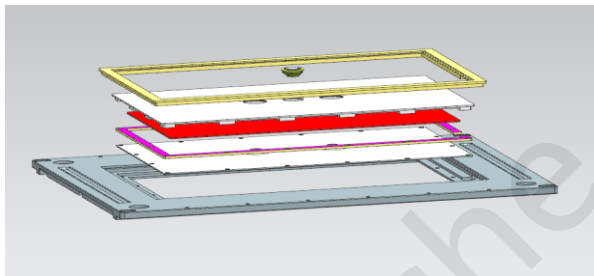
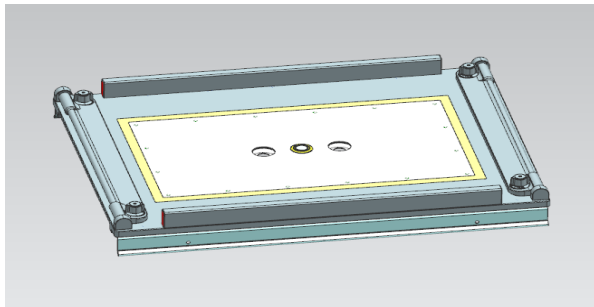
## Precise Control-pH/DO sensor

- In-built patch optical sensor in single use bag
- 2-point calibration before factory release
- Precise control by PID program

pH Range	6.0-8.0
pH Control Accuracy	<p>pH: 6.75- 7.25, <math>\pm 0.1</math></p> <p>pH: 6.5-7.5, <math>\pm 0.15</math></p>
DO Range	0%-100%
DO Control Accuracy	$\pm 10\%$



## Temp sensor



Temp sensor onto tray

### Precise Control-Temp sensor

- In-built Temp sensor onto tray
- Precise control by PID program

Temp Range

20-40°C, room temp+5°C-40°C

Temp Control Accuracy

**$\pm 0.2^{\circ}\text{C}$**

## vivaROCK bags-Installation



### Installation

- Bags installation followed by user manual
- Gas, Temp, PH/DO sensor installation followed by user manual



## Basic Info of Controller

Dimension of the controller	Main Engine:350*705*600mm, Rocker:486*602*667mm
Mass	Main Engine:35 kg, Rocker:51kg
Tank material	stainless steel: 304, single-use bag
Input power	AC 100~240V, 50~60Hz
Gas	Supply pressure (1.0 bar-1.5bar)
	Dry, oil-free, dust-free
	gas pipe Φ6
Peristaltic pump	3 sets, 0~100 ml/min tubing inside diameter: 0.5-4.8mm(1/50" -3/16" )
Rocking	3~42 rpm, accuracy: ±1rpm;
MFC(mass flow controller)	Air: 60-3000mL/min, Accuracy: ±10mL O <sub>2</sub> : 20~1000 mL/min, Accuracy: ±1.2% CO <sub>2</sub> : 10~500 mL/min, Accuracy: ±0.7%
Weighting module	MAX: 50kg, Accuracy:±0.050 kg
Sensor	Temp: 2-50°C, Accuracy: ±0.2°C
	pH: 6.0-8.0,Accuracy:±0.05
	DO: 0-100%, Accuracy: ±10%
Control system	PECALS™ control system

## Features of 3D FloTrix® vivaROCK Controller

### Precise Execution

- Automated medium perfusion program
- Immediate power fail recovery

### Precise Control

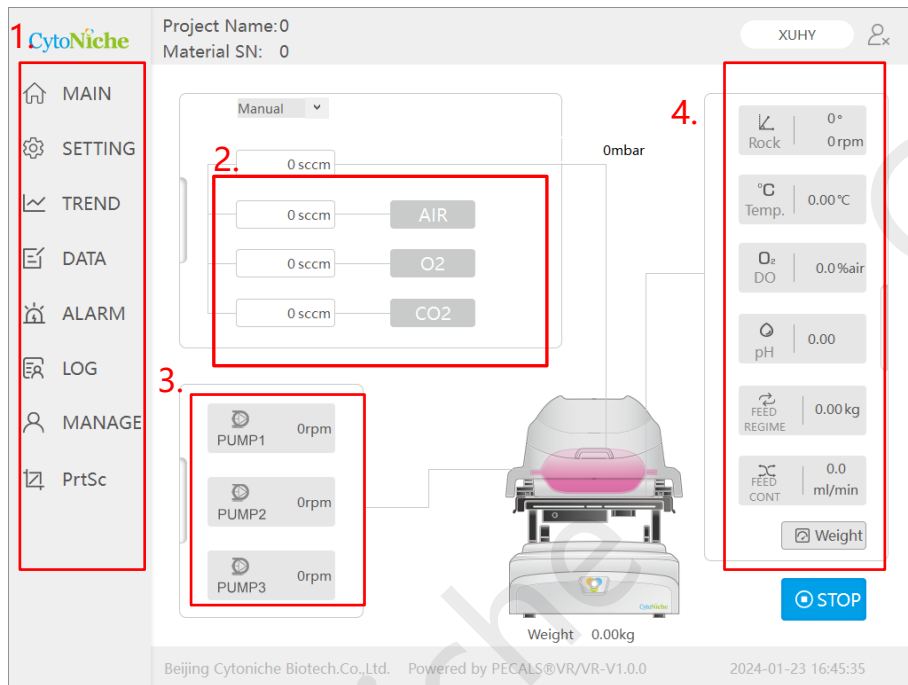
- PID control(pH, DO, Temp)
- Wave program

### Precise Logging

- Meet GMP requirement
- Real-time monitoring



# Features of 3D FloTrix® vivaROCK Controller

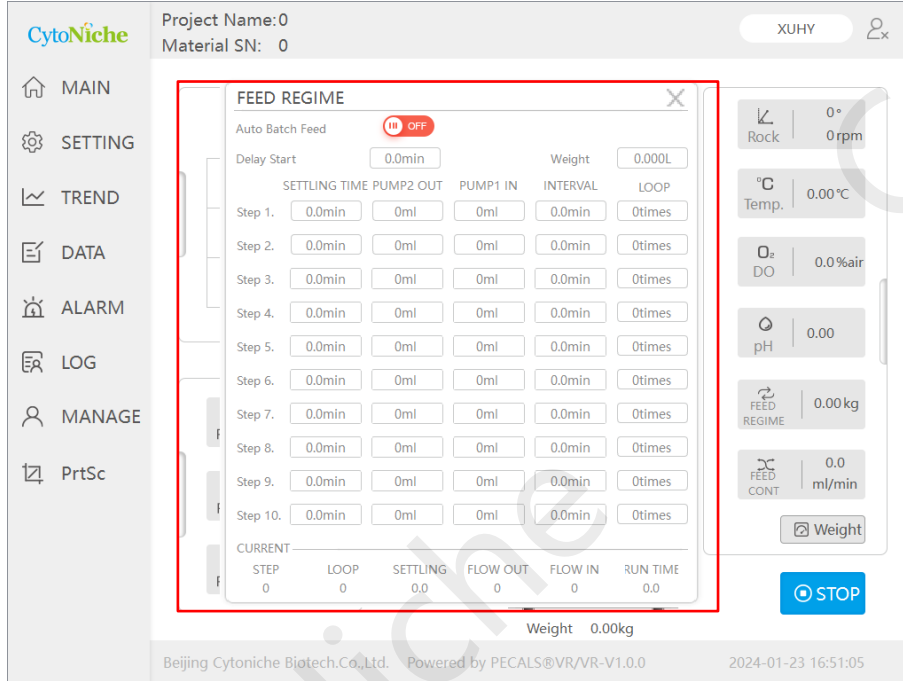


## Home Screen

1. Navigation bar
2. Gas control
3. Pump control
4. Process parameters control

**Tips:** When the function is activated, the lines will become thicker ; when some parameters are beyond setting range, the lines will become red and process alarm will be triggered.

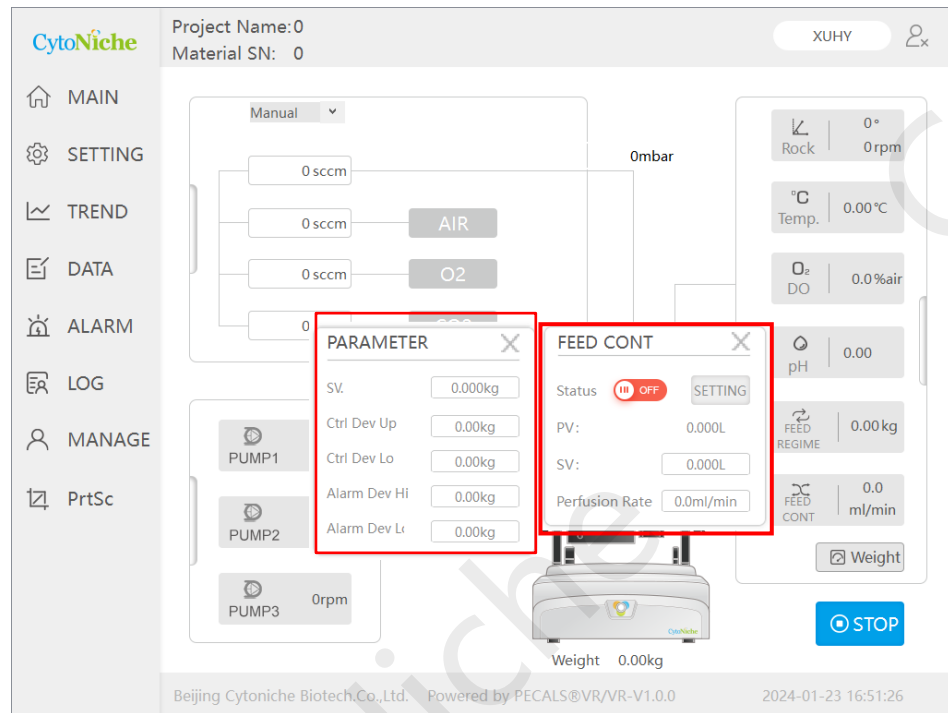
# Features of 3D FloTrix® vivaROCK Controller



## Auto Medium Exchange Function

- Programmed multi-mode medium exchange regime with auto loop
- Compatible with 3D TableTrix microcarrier cell culture protocol

# Features of 3D FloTrix® vivaROCK Controller



## Perfusion Process

- Precise execution
- Associated with peristaltic pump and rocker weight
- Real-time monitoring bag volume/gas pressure in bag
- Max pump speed: 100mL/min

## Features of 3D FloTrix® vivaROCK Controller



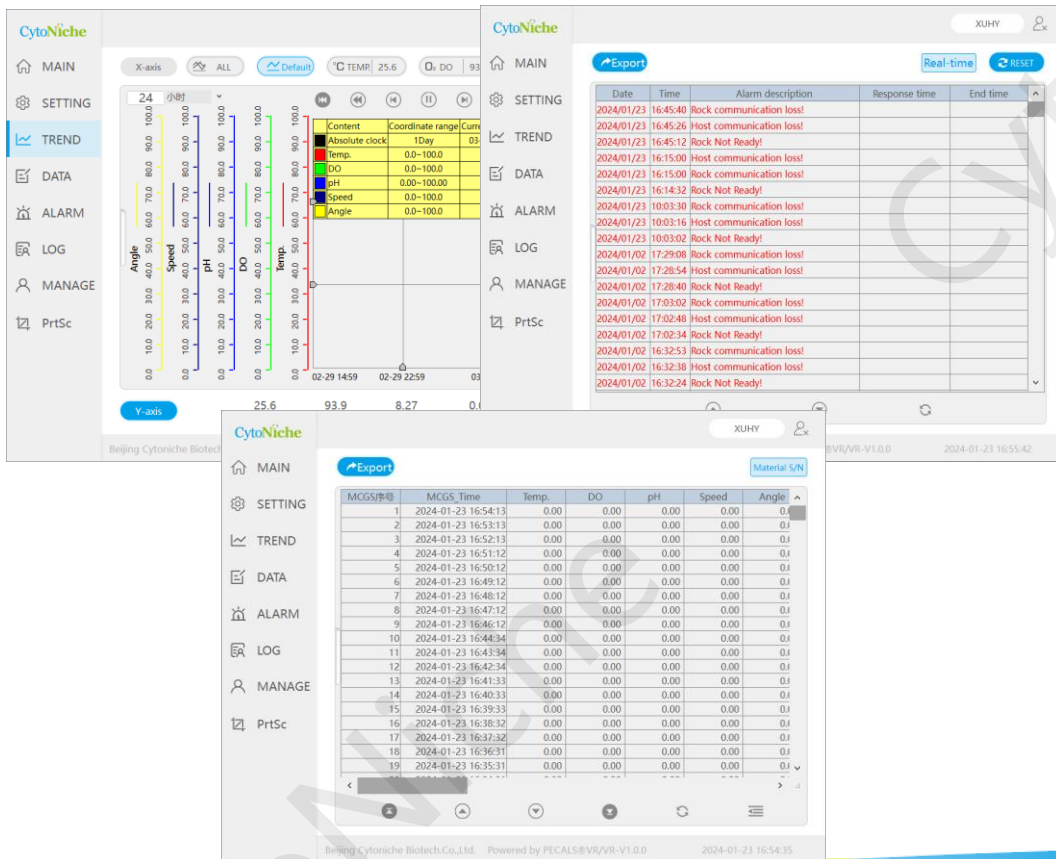
Wave process

### Precise Control-Wave Mixing

Rocking	3-42rpm
Accuracy	±1rpm
Angle	1-15°



# Features of 3D FloTrix® vivaROCK Controller



## Data Log

- All data can be recorded and exported
- All deviation data can be recorded and exported
- All operation can be recorded and exported
- All operational record cannot be edited and deleted
- All records can be exported in original format (not edit)

## Application Field of vivaROCK

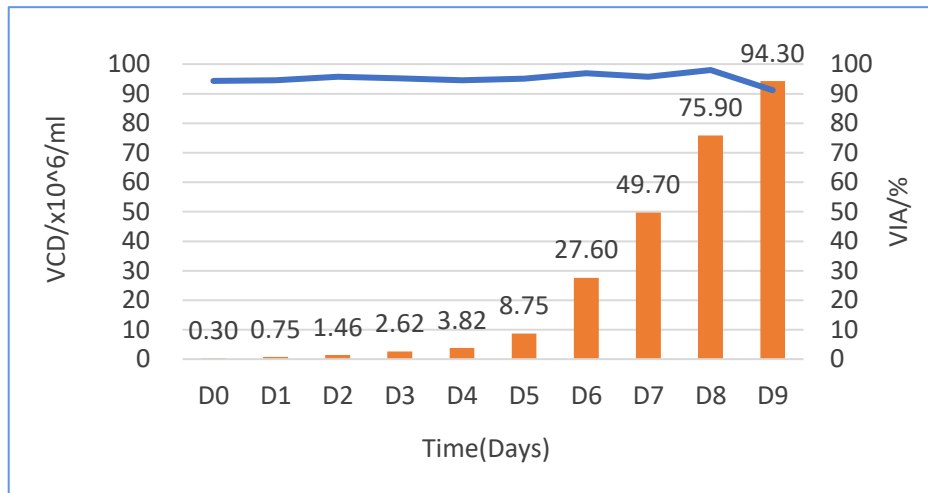
- Antibody: Mammalian cell - CHO
- Cell and Gene Therapy: HEK293
- Vaccine Industry: Vero
- Stem Cell Drug: MSC



## Application Field of vivaROCK

Antibody: Mammalian cell - CHO

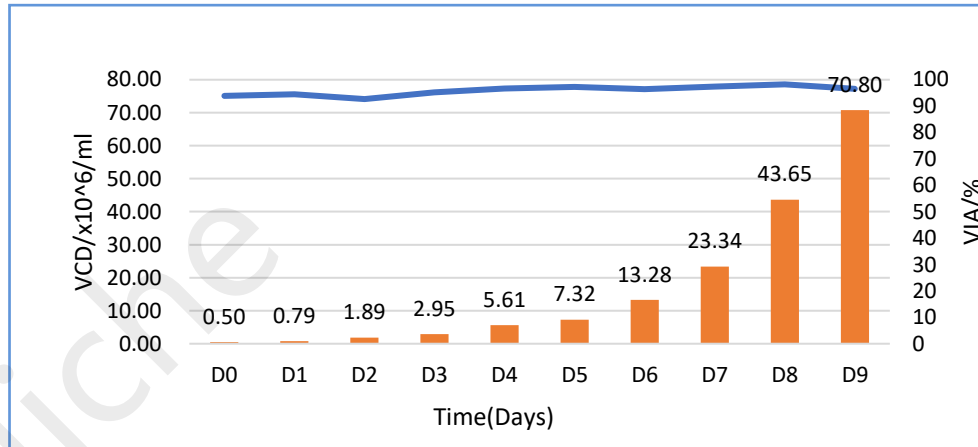
- Bag: 3L perfusion bag
- Process parameters: working volume 2L, seeding density-  
 $0.3 \times 10^6$  cells/mL,
- Conclusion: **after Day9 cell culture, max cell density-  
 $9.43 \times 10^7$ /mL, cell expansion factor-314.3 fold**



# Application Field of vivaROCK

## Cell and Gene Therapy: HEK293

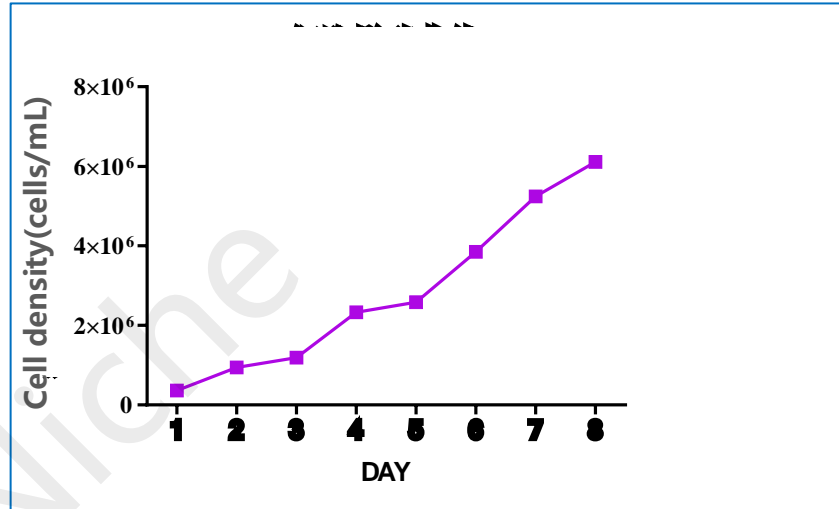
- Bag: 3L perfusion bag
- Process parameters: working volume 2L, seeding density- $0.5 \times 10^6$  cells/mL,
- Conclusion: **after Day9 cell culture, max cell density- $7.08 \times 10^7$ /mL, cell expansion factor-141.6 fold**



# Application Field of vivaROCK

## 🌈 Vaccine Industry: Vero cell

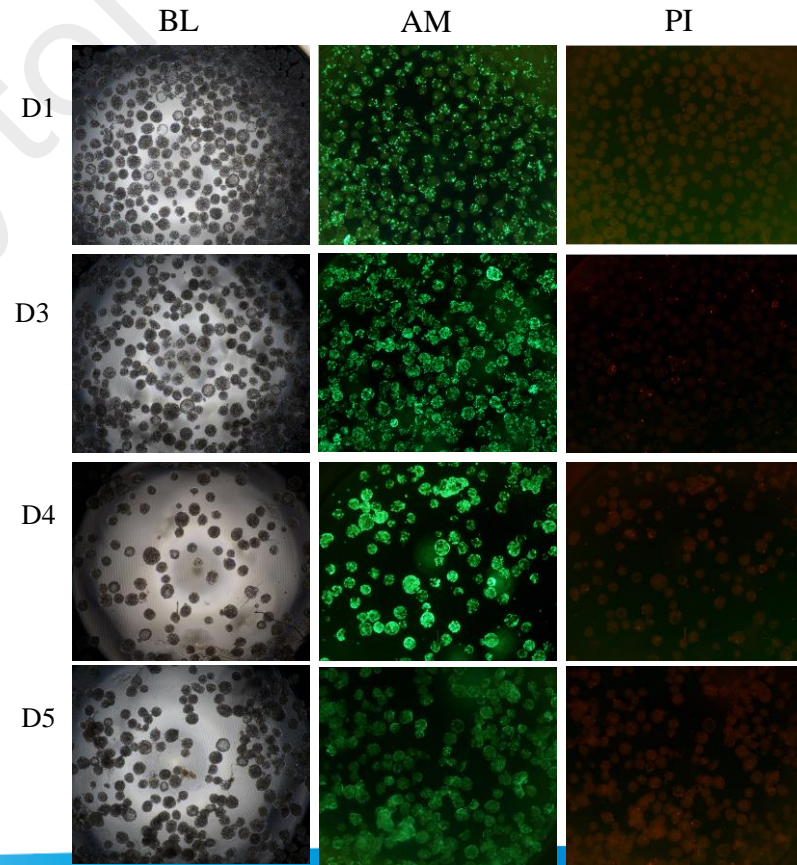
- Bag: 3L monitor bag with pH and Do module
- Process parameters: working volume 1L, seeding density- $0.5 \times 10^6$  cells/mL, microcarrier-V01(6g/L)
- Conclusion: **after Day8 cell culture, max cell density- $6 \times 10^6$ /mL, cell expansion factor-18 fold**



# Application Field of vivaROCK

## Stem Cell Drug: MSC

- Bag: 3L monitor bag with pH and Do module
- Process parameters: working volume 1L, seeding density- $3.5 \times 10^7$  cells/mL, microcarrier-W01(1.4g/L)
- Conclusion: **after Day5 cell culture, max cell density- $3.85 \times 10^8$ /mL, cell expansion factor-11.2 fold**





**No.2**

## **Ordering Information**

## Ordering Information

Product Name	Catalogue No.	Description	Note
3D FloTriX® vivaROCK Bioreactor	FTVR10	1 controller, 1 vessel, 1 PECALS control system	10L tray
	FTVR20		Customized 20L tray
	FTVR50		Customized 50L tray
3D FloTriX® vivaROCK Culture Bag (1L Basic)	R021-01-01	1pc/bag	Basic bag
3D FloTriX® vivaROCK Culture Bag (3L Basic)	R021-03-01	1pc/bag	
3D FloTriX® vivaROCK Culture Bag (10L Basic)	R021-10-01	1pc/bag	
3D FloTriX® vivaROCK Culture Bag (20L Basic)	R021-20-01	1pc/bag	
3D FloTriX® vivaROCK Culture Bag (50L Basic)	R021-50-01	1pc/bag	
3D FloTriX® vivaROCK Culture Bag (3L Monitor)	R021-03-02	1pc/bag	Monitor bag With pH DO probe
3D FloTriX® vivaROCK Culture Bag (10L Monitor)	R021-10-02	1pc/bag	
3D FloTriX® vivaROCK Culture Bag (20L Monitor)	R021-20-02	1pc/bag	
3D FloTriX® vivaROCK Culture Bag (50L Monitor)	R021-50-02	1pc/bag	
3D FloTriX® vivaROCK Culture Bag (3L Perfusion)	R021-03-03	1pc/bag	Perfusion bag With pH DO probe, perfusion membrane
3D FloTriX® vivaROCK Culture Bag (10L Perfusion)	R021-10-03	1pc/bag	
3D FloTriX® vivaROCK Culture Bag (20L Perfusion)	R021-20-03	1pc/bag	
3D FloTriX® vivaROCK Culture Bag (50L Perfusion)	R021-50-03	1pc/bag	



# Thank you

Launching a new era for industrialising cell manufacturing



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