

3D FloTrix® vivaPACK and vivaFILL

Architect for Cells

— Expert in 3D manufacturing of high quality cells

Outline

- **Limitations of Current Cell Filling**
- **Features of vivaPACK and vivaFILL**



No.1

Limitations of Current Cell Filling

Work Flow of Manual Cell Filling

Pre-Filling

➤ Cells preparation

- Manual mixing
- Grade A in BSC
- Background zone: Grade B

➤ Auxiliary equipment

- Pump
- Electrical balance
- Welder/Sealer



Filling Process

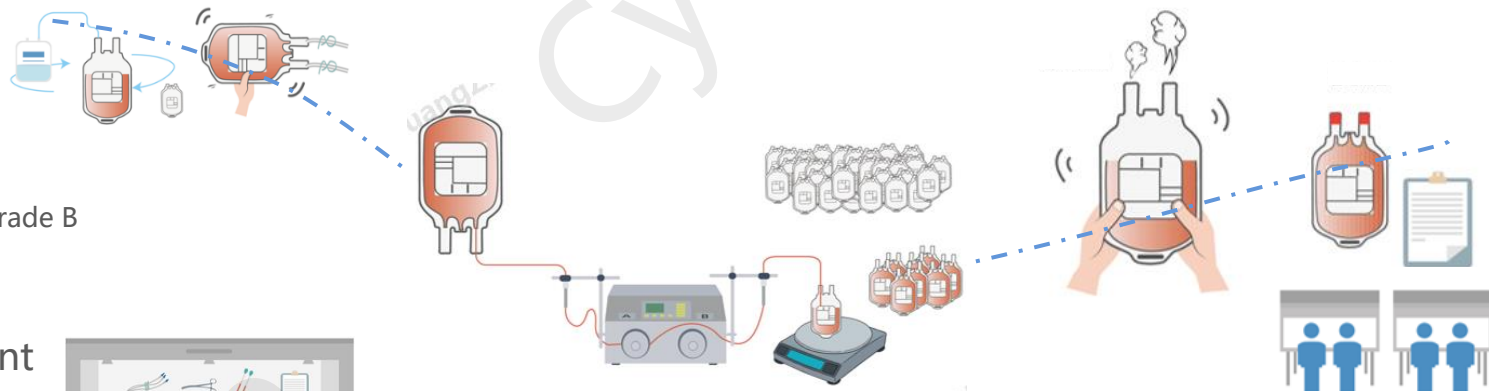
➤ Filling process

- Manual operation
- Monitoring volume by electrical balance

Post-Filling

➤ Post Filling process

- Emptying gas inside bag manually
- Record manually



Limitations of Manual Cell Filling

Lower Efficiency/higher risk

Manual

**Labour
intensive**

Contamination risk

**Limited
Capacity**



Lower Quality

Hard to
standardize

Unstable potency

**Batch
Inconsistency**

Unmet GMP Guideline

**Record
manually**

Revisable Data

untraceable data



No.2

Features of vivaPACK and vivaFILL

Overview of 3D FloTrix® vivaPACK Cryobag Filling System

【Fully Closed, Automated, High-Throughput, High Precision】

Touching Interface

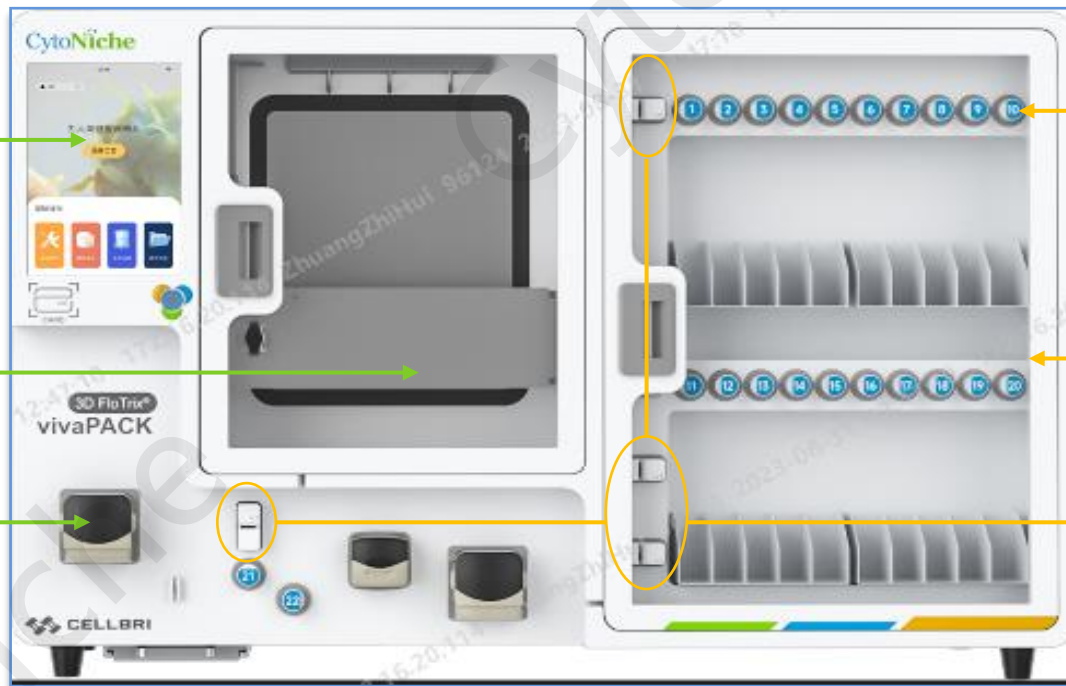
Automated Temp-Control
Mixing Unit

Pump

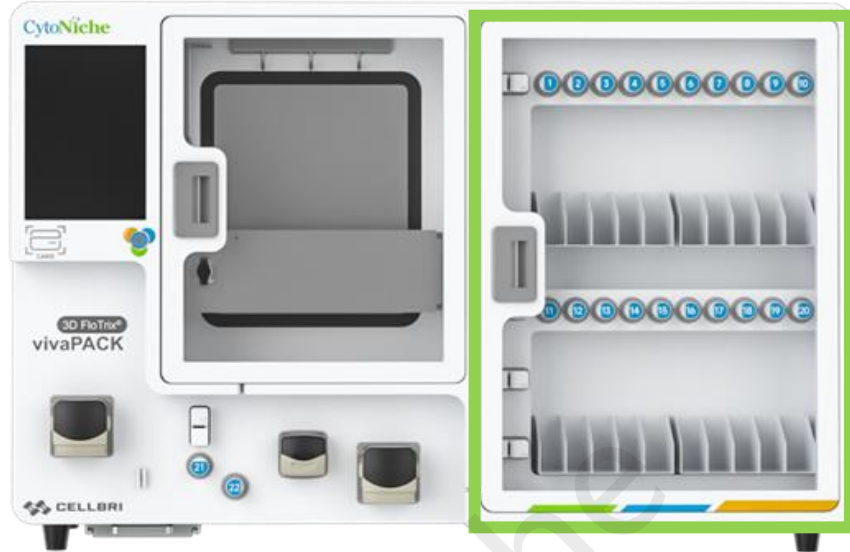
Clamp Valve

Subpackage Unit

Liquid Sensor



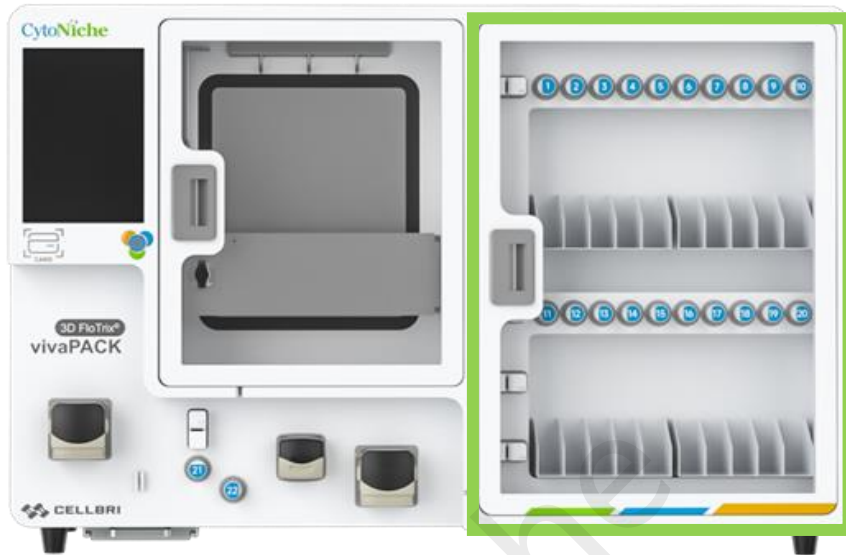
Features of vivaPACK---High Throughput



【High-Throughput Filling Bag System】

- Comprehensive system, lesser auxiliary equipment required
- 0.15-3L cells stock solution
- 20 bags per batch, 2-150mL/bag
- Maximum filling flow rate :150 mL/min → 1min/bag

Features of vivaPACK---High Throughput



【High-Precision Filling Bag System】

- Automated calibration loop by liquid sensor
- Filling Volume accuracy: < 1mL or < 2%

Filling volume	Matching bags	accuracy
2~3mL	1.Filling volume is below half of the total volume of freezing bag	< 0.3mL
3~10mL		< 0.5mL
10~50mL		< 1mL
50~150mL	2.Typical bag size: 10/25/50/100/250/500mL	< 2%

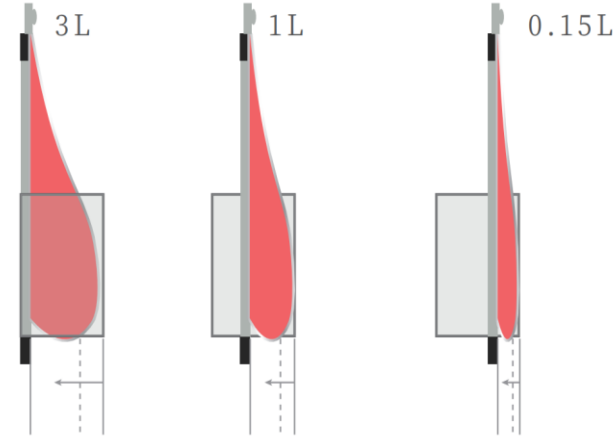
Features of vivaPACK--- Automated



【Automated Temp-Controlling System】

- ✓ Mixing chamber temperature controlled at 2-8°C
- ✓ Lower cell viability deviation(<5%) after completing cell filling

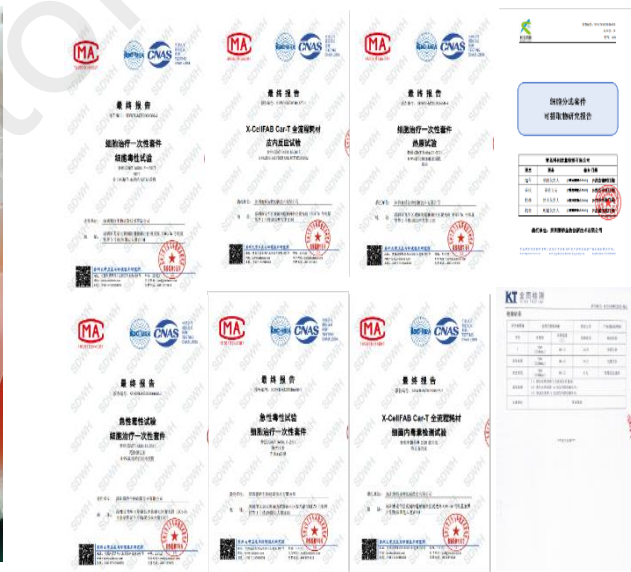
Features of vivaPACK--- Automated



【Automated Mixing System】

- ✓ Intelligent squeezing and mixing mode
- ✓ Mixing intervals and pressure accurately controlled

Features of vivaPACK--- Consumables

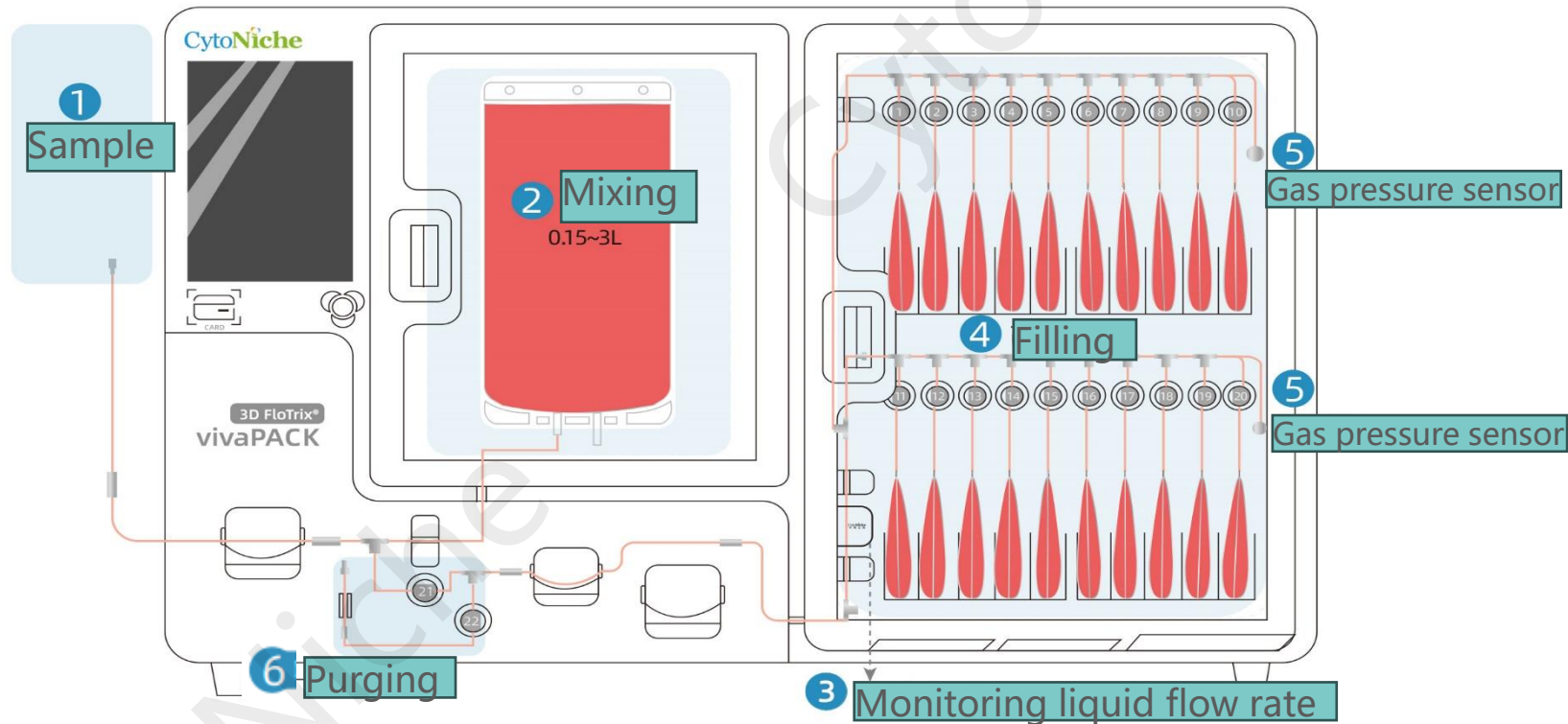


【Safe and fully closed consumables】

- ✓ Medical-grade PVC material for tubes
- ✓ Fully closed process by welding and sealing

Working Principle

【Fully Closed Process】



Parameters of vivaPACK



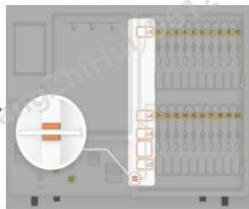
	Basic Parameters	
Characteristics	Dimensions (mm)	1184×480×795
	Weight (kg)	80
	Stock solution volume (L)	0.15-3.0
	Filling efficiency	20 bags/per batch
	Filling volume(mL)/bag	2-150
	Volume accuracy	< 1mL or < 2%
	Maximum filling flow rate	150mL/min
	Automated purging, benchtop, with touchscreen, with barcode scanner	
	Temp: 1-25°C(Cooling Plate), accuracy: ±1°C	
Cells quality	Cell density deviation among different bags	< 5%
	Cell viability deviation after filling	< 5%

Features of vivaPACK--- User Friendly Operation

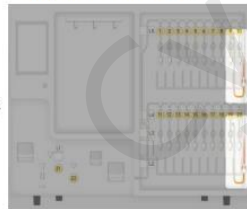
① Open the consumable, sleeve it into the large clamping plate, and only install the tubings at the No. 1-20 tube clamp valves.



② Install the tubings at the positions of "L2-L5 sensors" as shown in the figure, and insert the lower tubing into the tubing groove.



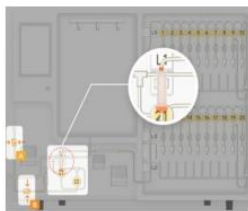
③ Connect the "exhaust valves" at the end of the two rows of tubings to the equipment's own tubings.



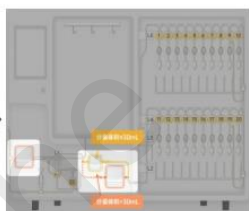
④ Sleeve it into the small clamping plate, and install it on the tubings at the positions of No. 21-22 tube clamp valves and "L1 sensor".



⑤ Install the "funnel" in reverse on the L1 sensor and close the two "white tube clamps".



⑥ Install the tubing at the position of "peristaltic pump" shown in the figure, and turn off the peristaltic pump.



⑦ Open the mixing compartment to connect the "mixing bag", and hang it in the mixing compartment.



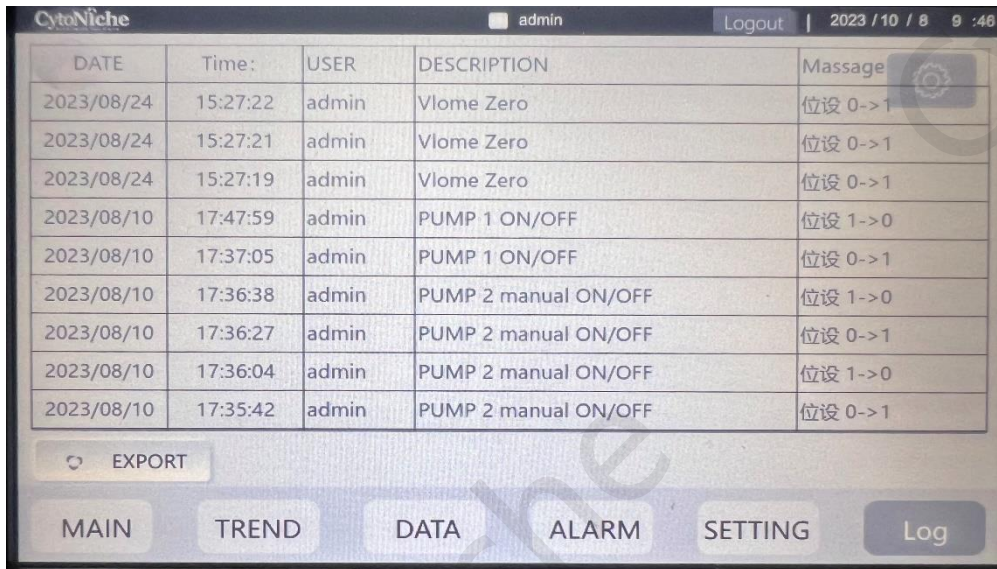
⑧ Connect the "sample bag" and hang it on the left side, and open the white tube clamp.



【User Friendly Operation】

- ✓ Diagram-guided step-by-step instructions

Features of vivaPACK--- Compliance



The screenshot displays the 'Data Log' section of the CytoNiche interface. At the top, the header bar shows 'CytoNiche', a user status 'admin', a 'Logout' button, and a timestamp '2023 / 10 / 8 9 :46'. Below this is a table with five columns: 'DATE', 'Time:', 'USER', 'DESCRIPTION', and 'Message'. The table contains eight rows of log entries. At the bottom of the interface, there is an 'EXPORT' button and a navigation bar with buttons for 'MAIN', 'TREND', 'DATA', 'ALARM', 'SETTING', and a 'Log' button.

DATE	Time:	USER	DESCRIPTION	Message
2023/08/24	15:27:22	admin	Vlome Zero	位设 0->1
2023/08/24	15:27:21	admin	Vlome Zero	位设 0->1
2023/08/24	15:27:19	admin	Vlome Zero	位设 0->1
2023/08/10	17:47:59	admin	PUMP 1 ON/OFF	位设 1->0
2023/08/10	17:37:05	admin	PUMP 1 ON/OFF	位设 0->1
2023/08/10	17:36:38	admin	PUMP 2 manual ON/OFF	位设 1->0
2023/08/10	17:36:27	admin	PUMP 2 manual ON/OFF	位设 0->1
2023/08/10	17:36:04	admin	PUMP 2 manual ON/OFF	位设 1->0
2023/08/10	17:35:42	admin	PUMP 2 manual ON/OFF	位设 0->1

【Data Log】

- ✓ User management
- ✓ Traceable operational process and integrated data
- ✓ Complete and protected records
- ✓ Exportable data
- ✓ Comply with 21 CFR PART 11 and GMP requirements

Analysis of competitive product



Key parameters	CytoNiche	Terumo
Price (USD)	*****	200,000
Cells stock solution	3 L	20~174 mL
Filling efficiency	20bags /per batch	4bags /per batch
Filling volume(mL)/bag	2~150	10 -28
Volume accuracy	< 2% or < 2 ml	< 10% or 2 ml
Temp-control	±1°C	±3°C
Auto-gas emission	YES	YES
Cell density deviation among different bags	< 5%	< 5%
Cell viability deviation	5%	10%

【Our Strength】

- ✓ Higher filling efficiency
- ✓ More precise control system

Overview of 3D FloTrix® vivaFILL Cryovial Filling System



【Application and capacity】

- ✓ Live cells and exosome
- ✓ 1000 vials/h

3D FloTrix® vivaFILL

Parameters of vivaFILL Cryovial Filling System



Parameters	Spec
Dimension (mm)	W*D*H: 750x435x480
Weight (Kg)	50 Kg
Material	ABS&SUS304
Filling efficiency	8 vials /one time
Opening cap	16 caps/one time
Matching vial	2/5ml vial, length < 80mm
Capacity	1000 vial/h
Filling deviation	$\leq \pm 0.1\text{mL}$

Features of vivaFILL Cryovial Filling System

【Higher Efficiency and Friendly Operation】



- ✓ A single unit : 96 vials/batch, 8 vials in one time
- ✓ Real-time monitor uncapping and capping process by optical sensor

Features of vivaFILL Cryovial Filling System

【High-Precision Filling Vial System】



Vial volume accuracy $< \pm 0.1\text{mL}$

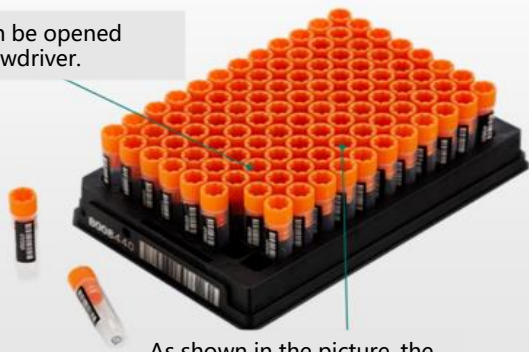
- ✓ High-precision pump system
- ✓ Coaxial control for 8 channels

Features of vivaFILL Cryovial Filling System

【Requirements for compatible vials】

Lid Features

Lid cap can be opened with a screwdriver.



As shown in the picture, the lid has threads.

Vial Features

There are threads at the vial to hold it in place.

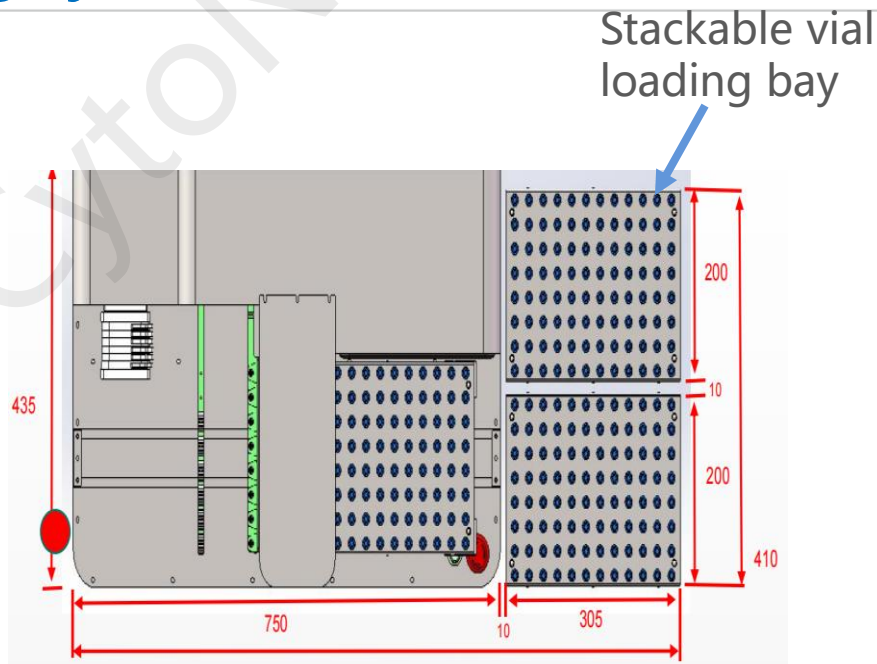


Compatible with various brand vials

- ✓ Corning, AZENTA, NEST
- ✓ 2ml/5ml

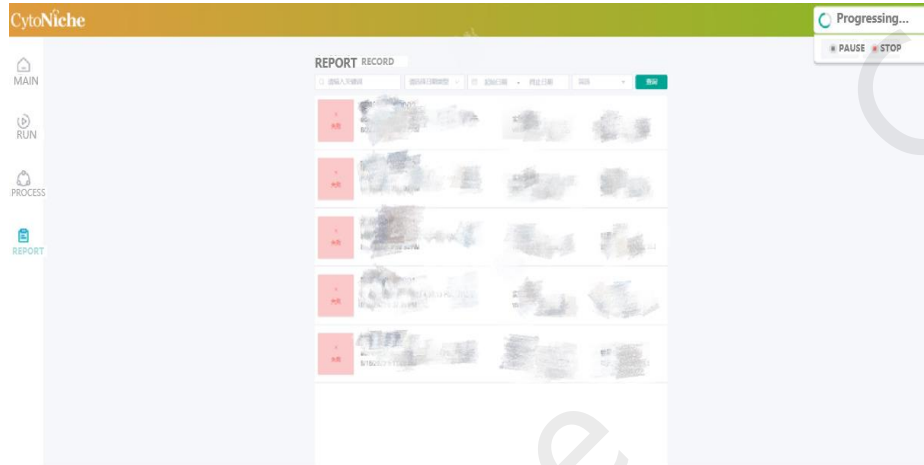
Features of vivaFILL Cryovial Filling System

【Flexible Installation】



- ✓ Installation in BSC (size requirement: L1200xW500xH500mm)
- ✓ Sterilization methods: alcohol, irradiation, ozone, ethylene oxide

【Data compliance】



- ✓ User management
- ✓ Traceable operational process and integrated data
- ✓ Complete and protected records
- ✓ Exportable data
- ✓ Comply with 21 CFR PART 11 and GMP requirements

Product Bundles

Category No.	Product Name	Qty	Spec
vivaPACK	3D FloTrix® vivaPACK Cryobag Filling System	1 unit	NA
vivaFILL	3D FloTrix® vivaFILL Cryovial Filling System	1 unit	NA
PACK-01-01	3D FloTrix® vivaPACK Cryobag Filling Process Kit	1 cas	1set/cas, PVC, male luer connector
PACK-01-02	3D FloTrix® vivaPACK Cryobag Filling Process Supplement Kit	1 cas	1set/cas, PVC, male luer connector
FILL-01-01	3D FloTrix® vivaFILL Cryovial Filling Tubing Kit	1 cas	1set/cas, silicone & pvc & male luer

vivaFILL and vivaPACK video



Thank you

Launching a new era for industrialising cell manufacturing



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