

# 3D TableTrix® Microcarriers

Porous & Dissolvable Pharmaceutical-grade Microcarriers  
for Adherent Cell Mass Manufacturing

Architect for Cells

— Expert in 3D manufacturing of high quality cells

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# Cell Mass Manufacturing

Who Needs It & How It is Done

# Biotech Sectors in Need of Cell Mass Manufacturing



Vaccine



Antibody

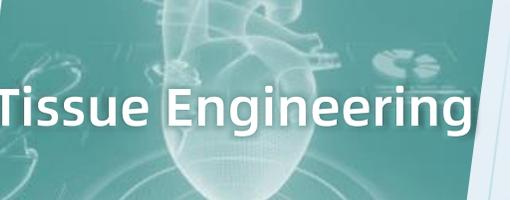


Oncolytic Virus

Biologics



Cell Therapy

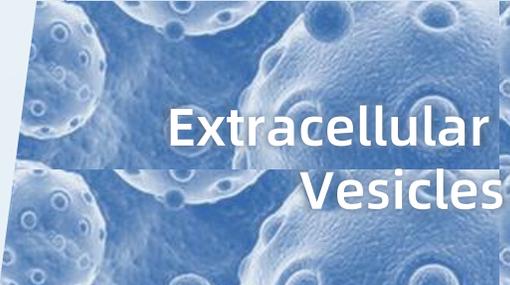


Tissue Engineering



Gene Therapy

Regenerative  
Medicine



Extracellular  
Vesicles



Secretomes

Cell-Free Therapy



Cultured Meat

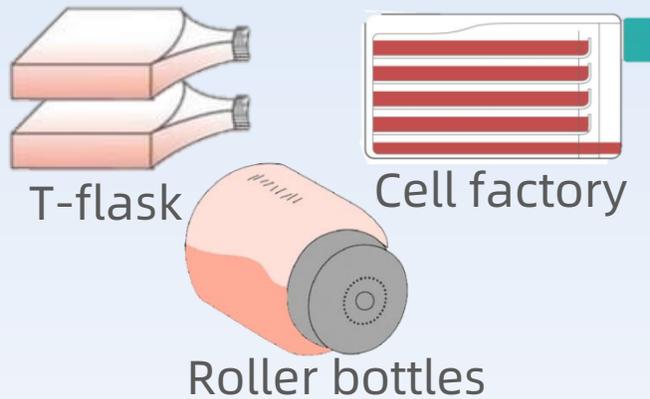


More Potential  
Applications...

Future Food  
Tech

# Options for Cell Manufacturing

## 2D Culture



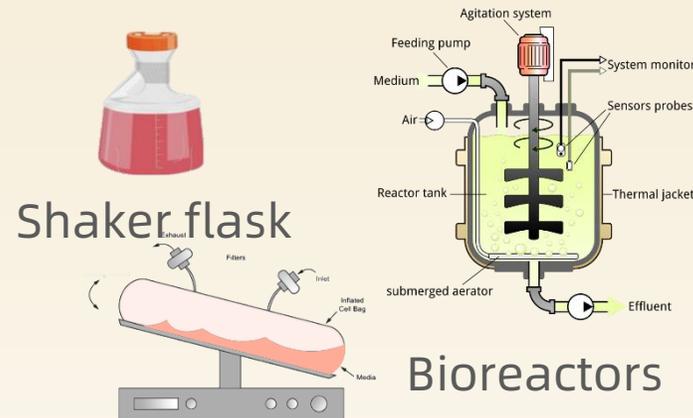
### Common cell types:

Most adherent cells

### Industrial applications:

- Stem cell therapy
- Diploid cells for vaccine production
- Virus packaging with HEK293T
- ... others that current suspension or microcarriers cannot support

## Suspension Culture



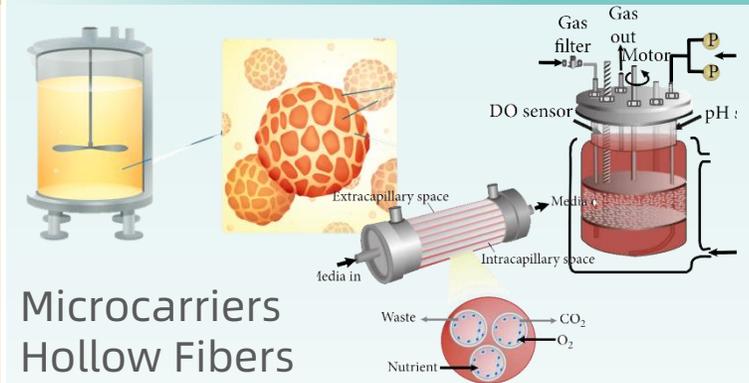
### Common cell types:

Adapted suspension mammalian cells (CHO, 293F, MDCK)  
Insect cells  
Immune cells (T cells, NK, etc)

### Industrial applications:

Biologics/Vaccines & proteins  
Gene therapy/Virus packaging  
Immune cell therapy

## Microcarriers & Fibers



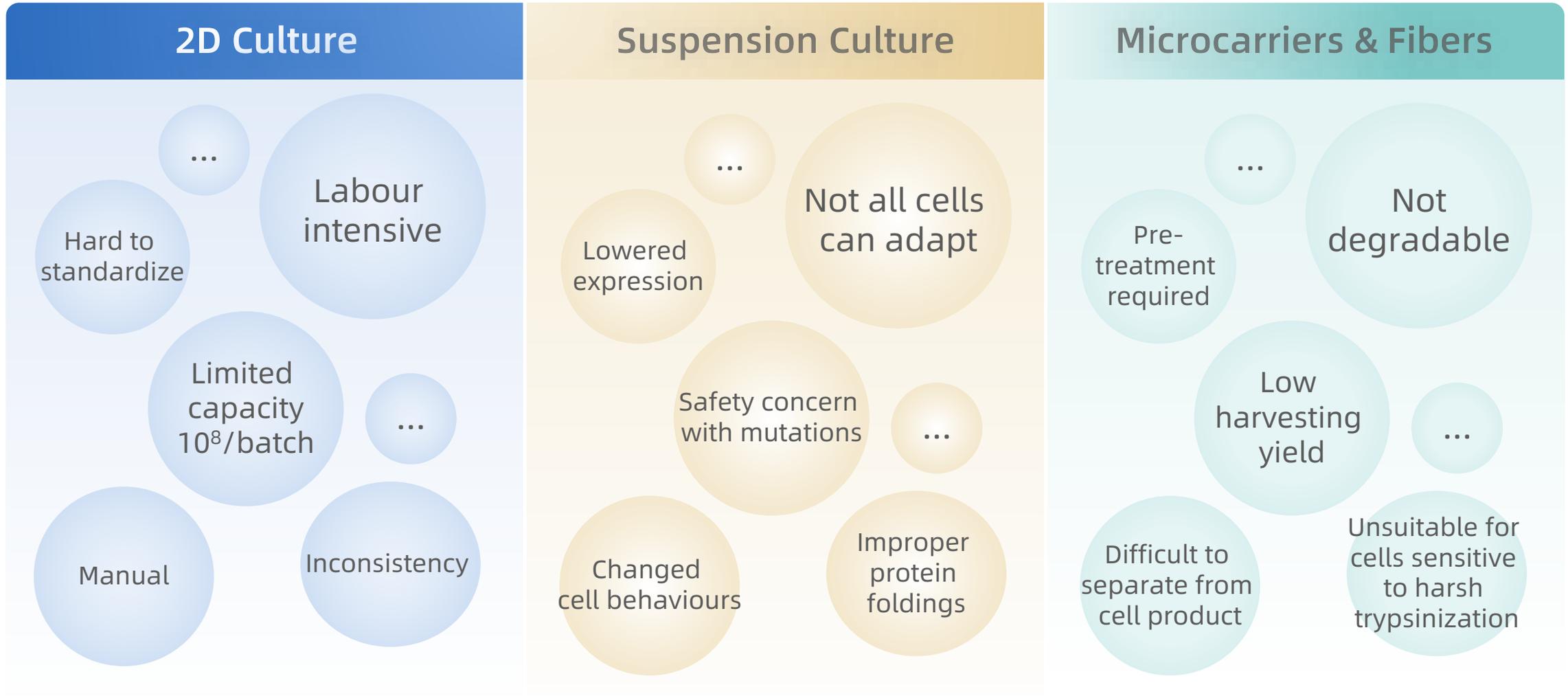
### Common cell types:

Adherent mammalian cells (293, adherent CHO, VERO, MARC145, immortalized hepatic cells, etc.)

### Industrial applications:

Biologics/Vaccines & proteins  
Gene therapy/Virus packaging  
Exosomes

# Limitations

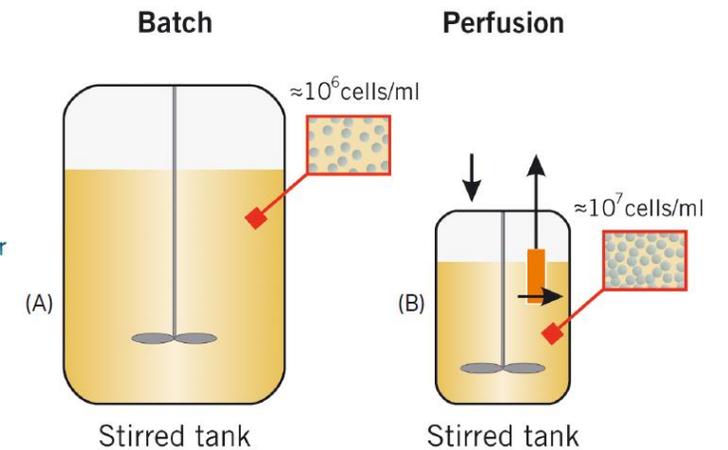
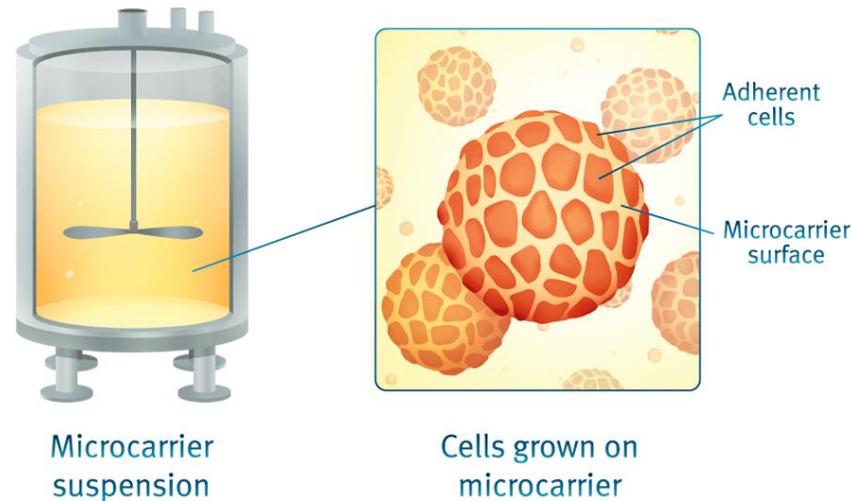
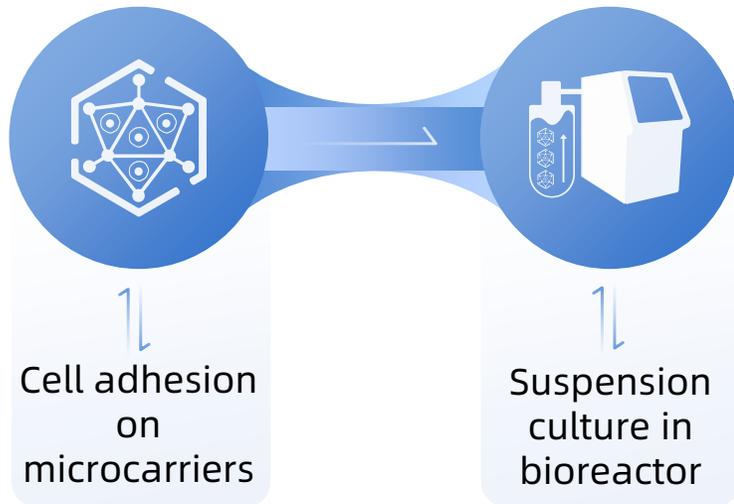


# 3D TableTrix® Microcarriers

Dissolvable porous microcarriers

# What is Microcarrier

- A micron-size support matrix that allows for the growth of adherent cells in bioreactors
- Usually exist as 100–300  $\mu\text{m}$  polymeric beads



# 3D TableTrix® Microcarriers: Unique Features



**Dissolvable**  
>99% recovery of cells



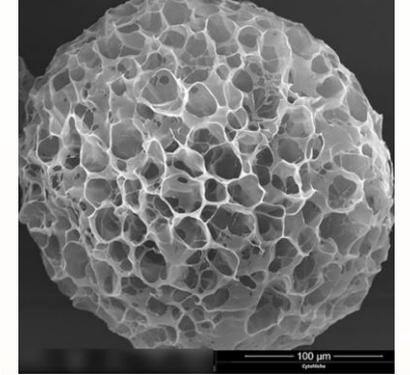
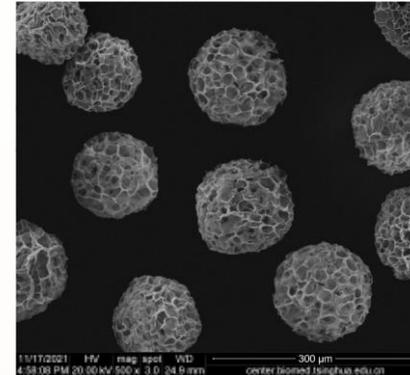
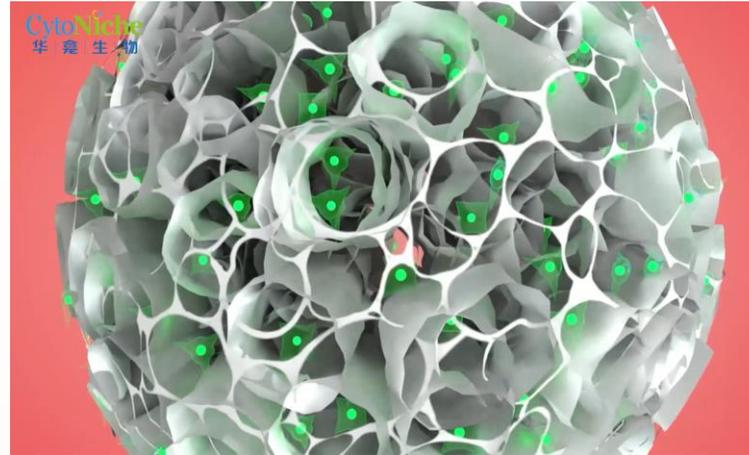
**High Porosity**  
Up to 9000 cm<sup>2</sup>/g  
Yield 10<sup>8</sup>~10<sup>9</sup> cells



**Pharmaceutical Grade**  
Produced under GMP  
Registered with U.S. DMF



**Ready-to-use**  
Sterile, weight-defined\*  
\*Applicable to some products only

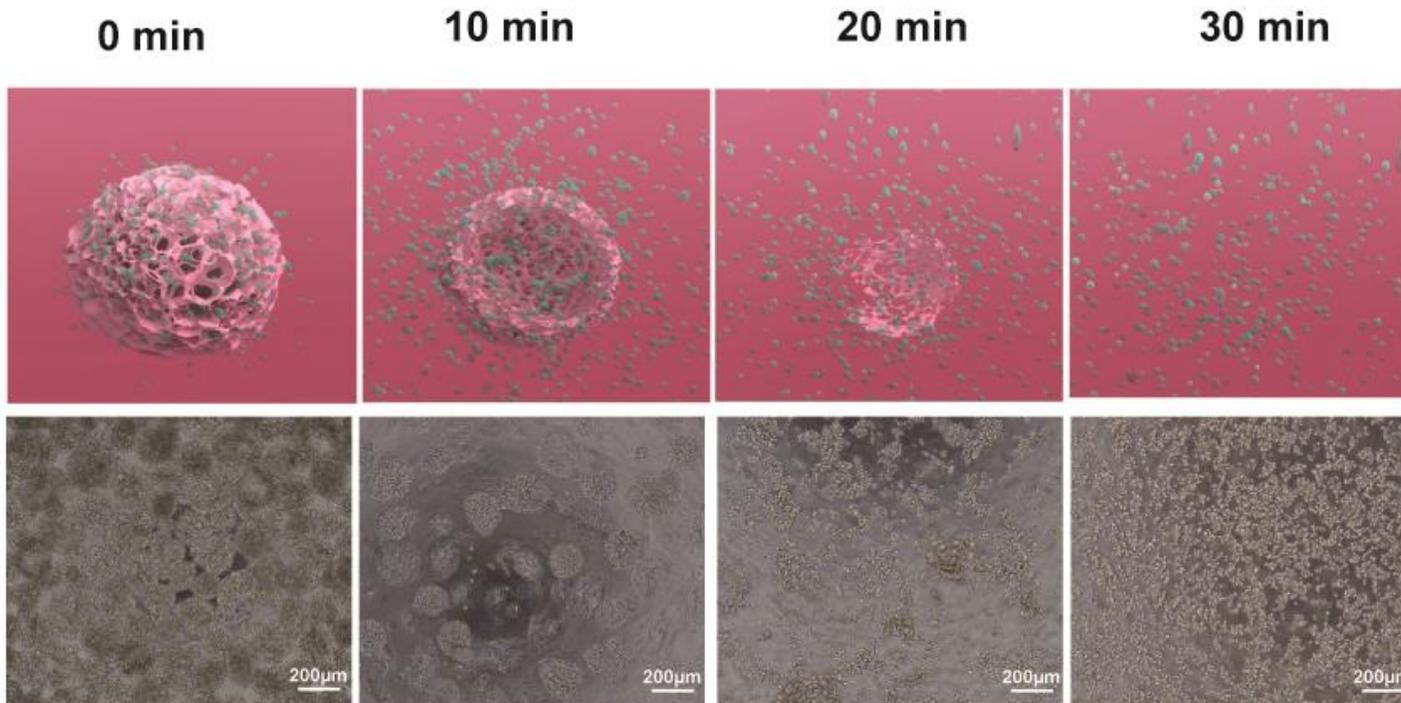




**Dissolvable**  
>99% recovery of cells

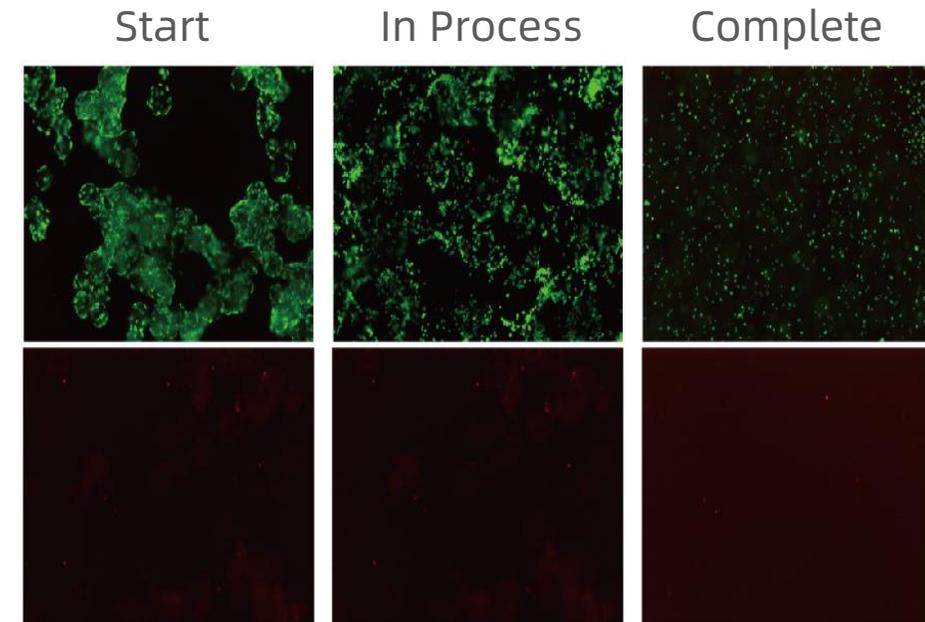
# Unique Features: Dissolvable

**Complete cell recovery from microcarriers**  
by dissolving with 3D FloTrix® Digest



Performed at 37°C, pH 7.0-7.4

Cells remain viable during process



LIVE/DEAD

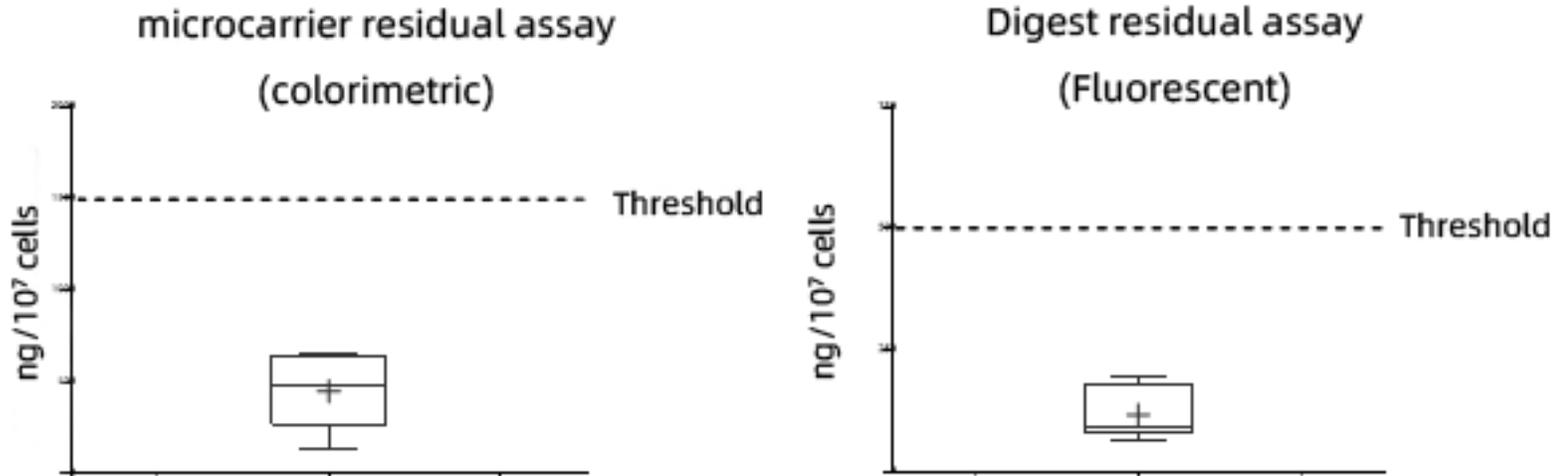
# Unique Features: Dissolvable

**Low residual content in end products**

— remove simply by centrifuge



Accredited by National Institutes for Food & Drug Control (china)



**No toxicity** was observed in animals injected with 1X, 10X or 100X concentrations of residual content thresholds



# Dissolvable: Why is It Important?

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- Cells are THE **“living” end-product** of cell therapy
  - Downstream processing methods for live cells are limited
  - Extensive purification cannot be performed
  - Need to keep residuals from starting materials used in the manufacturing process low to ensure safety
- Good **quality seed cells** ensure efficient biologic production
  - Large quantity of cells needed for the final stage of the upstream process (i.e. virus production, protein production) in the largest bioreactor (up to 2000 L bioreactors)
  - Harsh detachment methods used in conventional undegradable microcarriers are not suitable for delicate cells, i.e. diploid cells
  - Biomimetic environment to trigger better virus production



**Ready-to-use**  
Sterile, weight-defined\*

# Unique Feature: Dispersible Tablets

## - Ready to use

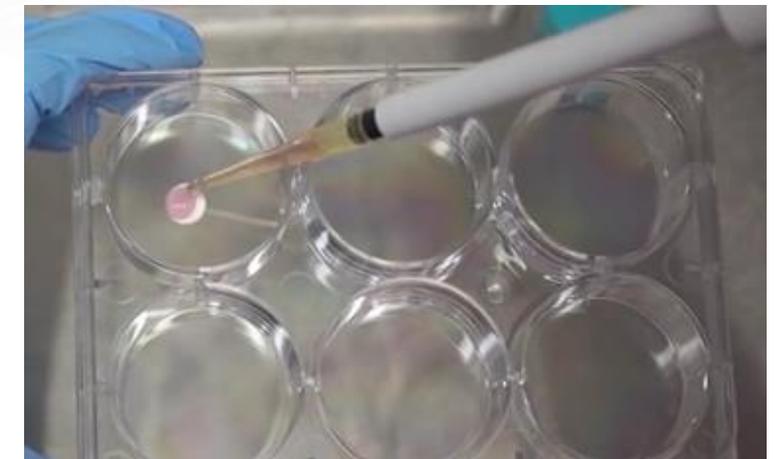
- Pre-sterilized
- Closed system packaging for bioreactors (\* powder only)

## - Designed for lab-scale process

- Defined weight per tablet (20 mg)
- No hassle of weighing powder
- Static culture in 6-well plates (one tablet/well)
- Dynamic culture in spinner flasks or with microSPIN\* system

## - Dispersible

- **NO** adhesive or additional chemical substances
- **NO** disintegrants
- Tablet disperses into individual microcarriers when in contact with liquid



\* Bioreactor designed with 6-well plates with built-in impellers, available from CytoNiche

# Unique Feature: Safe for cellular drugs



**Pharmaceutical Grade**  
Registered with U.S. DMF



## Approved by FDA

DMF # 35481

One and only microcarriers listed by FDA under DMF filings



## Pharmaceutical Excipients Recognized by the Center for Drug Evaluation (China)

Registration No.

#F20200000496

#F20210000003



## Quality and Safety Report

- ✓ Biocompatibility
- ✓ Stability
- ✓ Cytotoxicity
- ✓ Acute Toxicity (*in vivo*)
- ✓ Allergic reaction
- ✓ Immunogenicity
- ✓ Hemolysis test
- ✓ Pyrogenic reaction
- ✓ ...

**List of Drug Master Files (DMFs)**

The list of DMFs, which is updated quarterly, contains DMFs RECEIVED by March 31, 2021, for which acknowledgment letters were sent before April 8, 2020.

The list is current through DMF 035821. Changes to the DMF activity status (A=active; I=inactive), DMF type, holder name and subject (title) made since the last update of December 31, 2020, are included.

Types of Drug Master Files (DMFs)

- 1Q2021 - All - Excel (XLS)

DMF#	STATUS	TYPE	SUBMIT DATE	HOLDER	SUBJECT
35481	A	IV	3/1/2021	CYTONICHE	GELATIN MICROCARRIER TABLET FOR CELLS, STERILE, EXCIPIENT

**国家药品监督管理局药品审评中心**  
CENTER FOR DRUG EVALUATION, NMPA

原料药、药用辅料和药包材登记公示

登记号	品种名称	企业名称	企业地址	产品来源	包装规格	规格	更新日期	与前期注册申请信息	备注
F2021000003	明胶微载体	天津普康生物科技股份有限公司	天津市滨海新区塘沽泰达国际生物医药产业园11号	国内	1000/瓶	1000/瓶	2021-02-24	1	
F2020000496	明胶微载体	天津普康生物科技股份有限公司	天津市滨海新区塘沽泰达国际生物医药产业园11号	国内	1000/瓶	1000/瓶	2020-12-07	1	

中国食品药品检定研究院  
CNAS  
MA

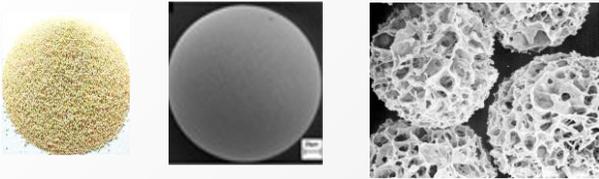
**检验报告**

中国食品药品检定研究院  
检验报告

总结报告  
明胶微载体溶血试验

# 3D TableTrix® Microcarriers: Comparison

## Conventional Microcarriers



- ❑ **Non-degradable**
  - ❑ Harsh harvesting condition
  - ❑ Extra separation protocol
- ❑ **Pre-treatment needed**
  - ❑ Powder in bulk only
  - ❑ May need bead hydration
- ❑ **Solid sphere or macroporous**
- ❑ **Synthetic polymers**

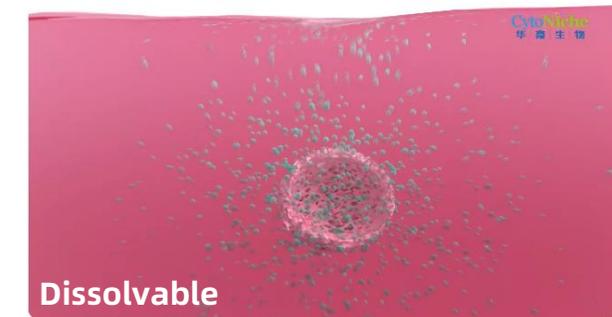
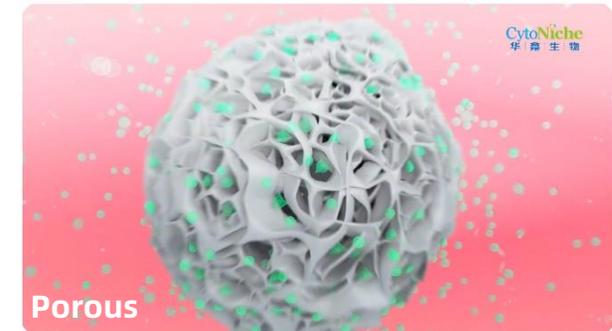
## 3D TableTrix® Microcarriers



- ✓ **Fully dissolvable**
  - ✓ Gentle harvesting
  - ✓ No extra separation
- ✓ **Ready-to-use\***
  - ✓ Weight-defined tablets
  - ✓ Dispersible
- ✓ **Macroporous**
- ✓ **Biomimetic protein**

\*Choose from:

- Ready-to-use weight-defined dispersible tablet for lab scale
- Powder in bulk for mass production (closed system packaging)



# 3D TableTrix® Microcarriers: Comparison

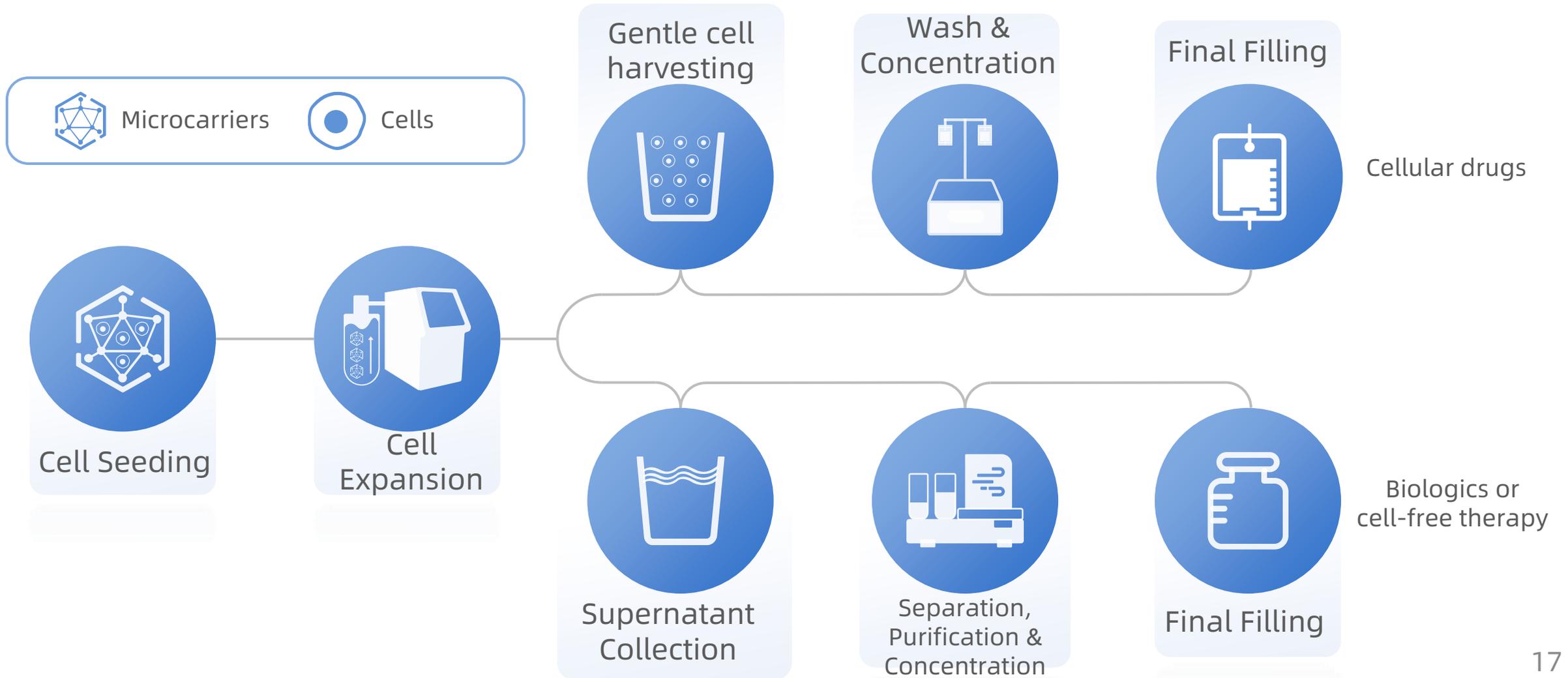
Product / Feature	Cytodex-1	Cytodex-3	SoloHill	Cytopore1	Cytopore2	3D TableTrix W01	3D TableTrix G02	3D TableTrix V01
<b>Material</b>	Dextran	Dextran	Polystyrene	Cellulose	Cellulose	Denatured collagen	Denatured collagen	Denatured collagen
<b>Structure</b>	Solid Sphere	Solid Sphere	Solid Sphere	Porous Sphere	Porous Sphere	Porous Sphere	Porous Sphere	Porous Sphere
<b>Size (µm)</b>	147-248	133-215	90-150/125-212	200-270	200-270	100-200	120-180	80-200
<b>Pore (µm)</b>	/	/	/	30	30	30	30	30
<b>Surface Area (cm<sup>2</sup>/g)</b>	4400	2700	360/480	~11000	~11000	>6000	>6000	>6000
<b>Surface Modification</b>	DEAE positive charge	Gelatin	RGD/Positive charge/Gelatin	DEAE positive charge	DEAE high positive charge	N/A	N/A	N/A
<b>Packaging</b>	Powder	Powder	Powder	Powder	Powder	Sterile Tablet/Powder	Sterile Tablet/Powder	Powder
<b>Harvest Efficiency</b>	Poor	Poor	Poor	Not possible	Not possible	High	High	High
<b>Degradability</b>	NO	NO	NO	NO	NO	YES	YES	YES
<b>Application Field</b>	Biologics	Biologics	Biologics	Biologics	Biologics	Cell & Gene Therapy Biologics	Cell & Gene Therapy Biologics	Biologics

# 3D TableTrix® Microcarriers: Applications

Product Feature	3D TableTrix W01	3D TableTrix G02	3D TableTrix V01
Material	Denatured collagen	Denatured collagen	Denatured collagen
Size (µm)	100-200	120-180	80-200
Packaging	Tablet/Powder	Tablet/Powder	Powder
Pre-sterilized	Yes	Yes	No
Suitable cell types	 <b>Mesenchymal stem cells</b>	<b>VERO</b> <b>MDCK</b> <b>2BS/MRC-5</b> <b>Fish primary cells</b>	<b>HEK293T</b> <b>Adherent CHO</b>
Suitable application	<b>Working cell bank expansion</b> <b>Final cell production</b> <b>Exosome production</b>	<b>Seed cell expansion</b> <b>Human/Animal vaccine production</b> <b>Oncolytic virus production</b>	<b>Lenti-virus production</b> <b>Adeno-associated virus production</b> <b>Protein expression</b>

# Cell Mass Manufacturing Process with 3D TableTrix®

Use of 3D TableTrix® microcarriers for adherent cell manufacturing



# Cell Types We Have Worked With

## Cell Therapy

hUC-MS	Placenta MSC
Adipose-derived MSC	Amniotic membrane MSC
Dental Pulp MSC	ESC-derived MSC
Bone Marrow MSC	iPSC-derived MSC

## Vaccines

MRC-5	Vero
2BS	PK-15
Diploid cells	MARC-145
MDCK	Fish cells

## Virus Packaging

HEK293T cell line

## Other Cell Types

hAEC (Human amniotic epithelial stem cells)	HDF Human Dermal Fibroblasts
UPC human kidney adult stem cells	3T3 Cell Lines
Nasal mucosal stem cells	Neurons
HUVEC	

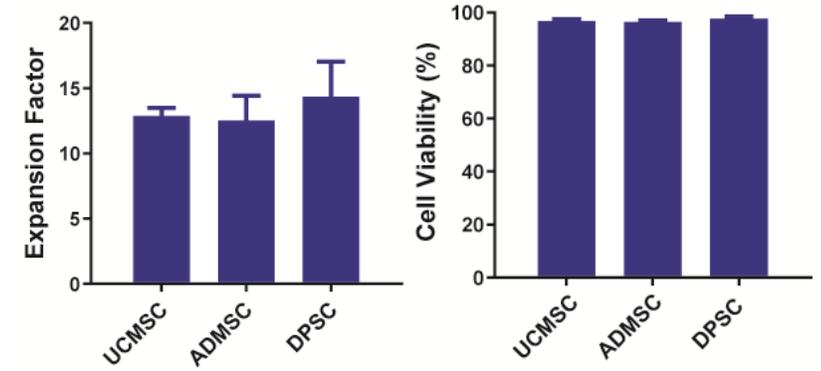
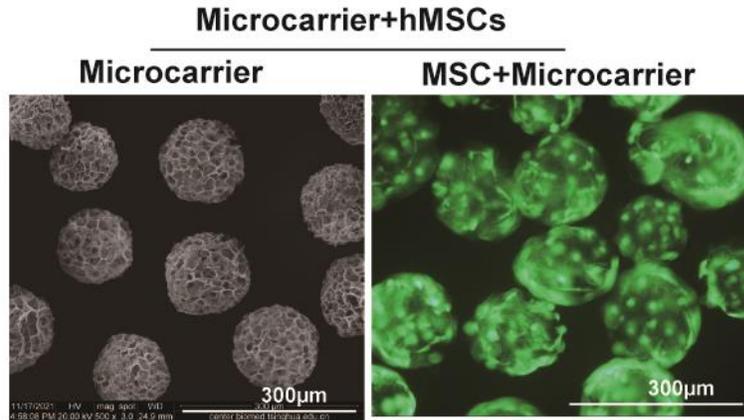
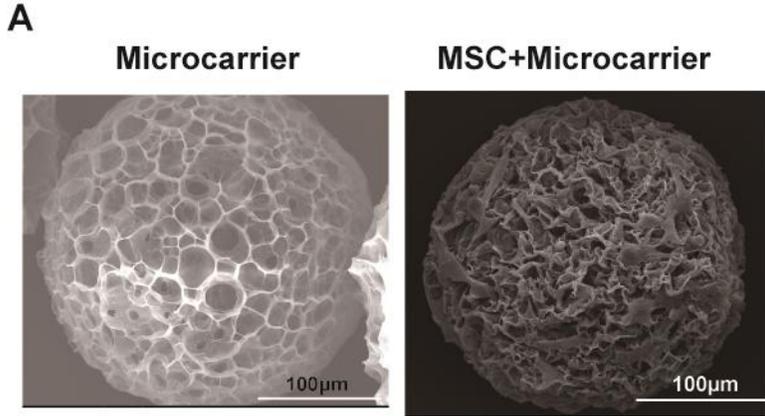
## Artificial Liver

Immortalized Human  
Hepatocytes

## Cultured Meat

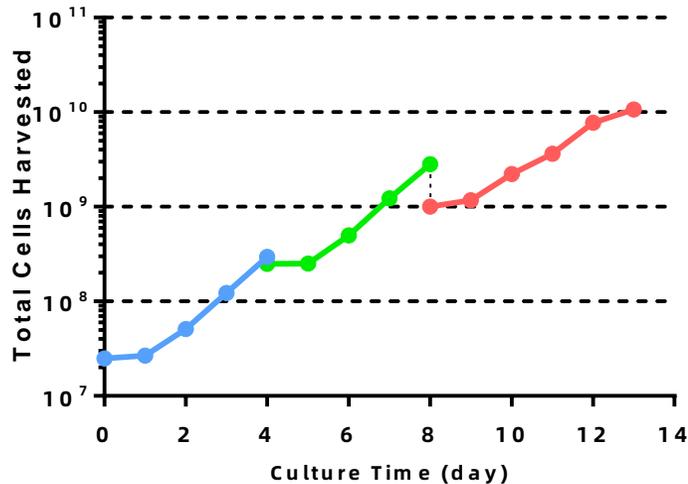
Porcine Muscle Stem Cells  
Porcine Adipose Stem Cells

# Performance Data: MSCs with W01 microcarriers



Serum-free medium, 4-5 days culture  
 Data from Journal of Tissue Engineering and Regenerative Medicine, 2022, 16(10), 934-944.

**hUC-MSC Expansion**



**3D FloTrix® miniSPIN**



Phase 1

**3D FloTrix® vivaSPIN (5L)**



Phase 2

**3D FloTrix® vivaSPIN (15L)**



Phase 3

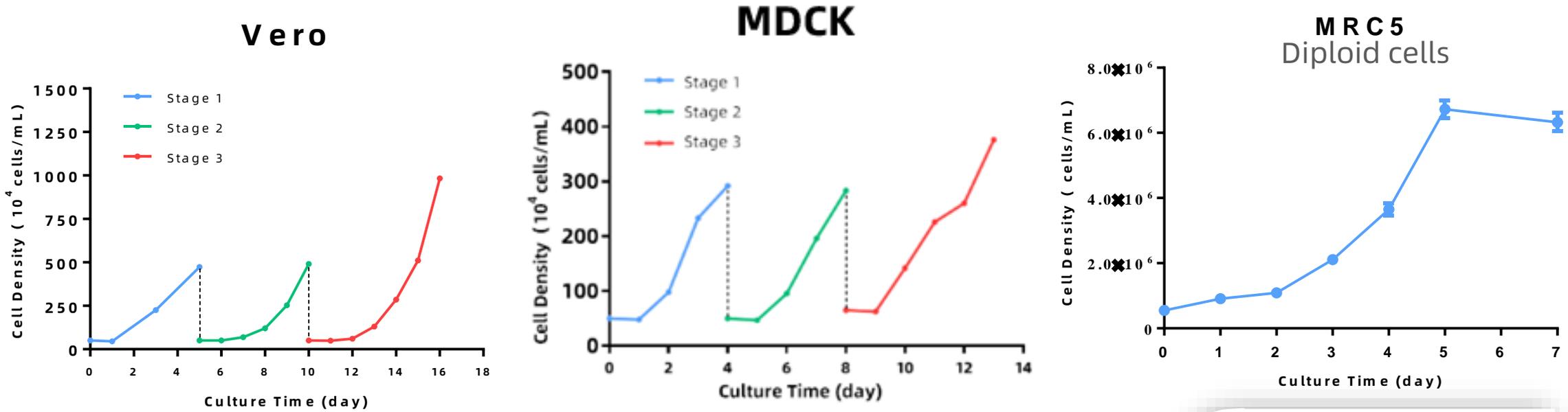
**3D FloTrix® vivaPREP PLUS**



Wash & Concentrate

Check MSC deck for more details on cell quality & performance comparison with other microcarriers

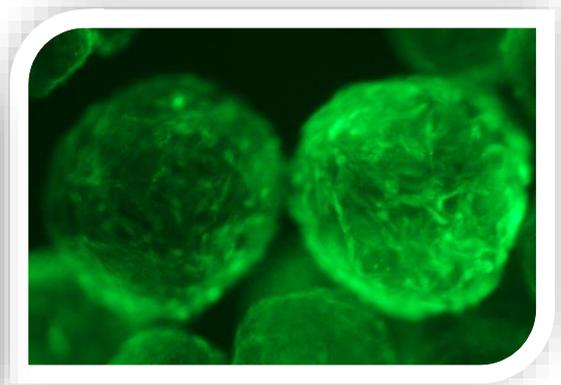
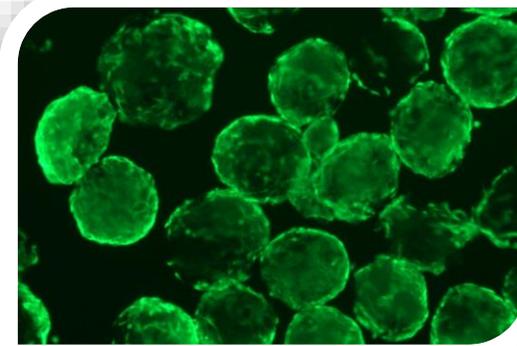
# Performance Data: V01 microcarriers



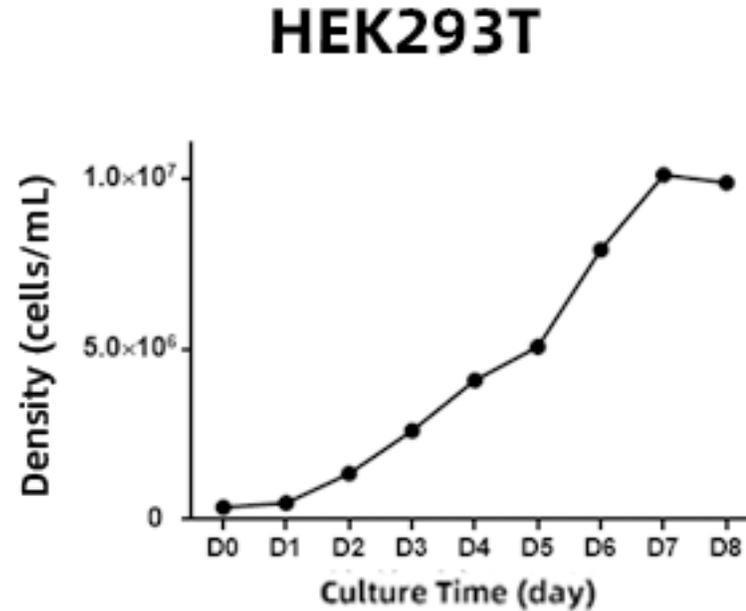
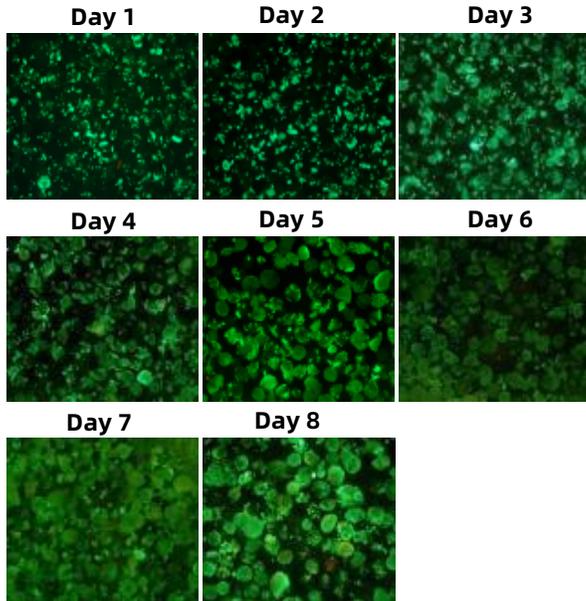
**Performance of V01 Microcarrier**

- 10<sup>7</sup> cells/mL is achievable
- Performance validated in 300 L bioreactor
- Bead-to-bead transfer for passaging

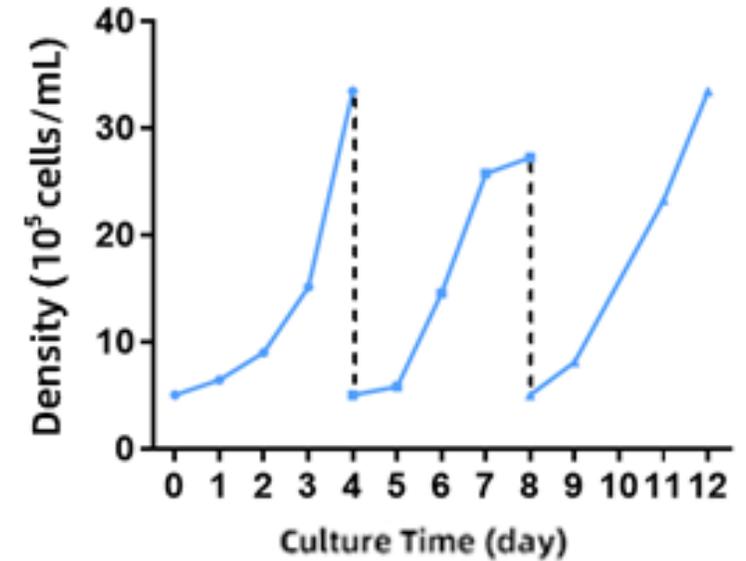
Check Vaccine & Virus deck for more details on more vaccine virus titer & performance comparison with other microcarriers & 2D



# Performance Data: HEK293T on G02 microcarriers



### Repeated Passaging of HEK293T



## Performance of G02 Microcarrier

10<sup>7</sup> cells/mL of HEK293T is achievable  
 Density comparable to suspension culture  
 Bead-to-bead transfer for passaging

Check HEK293T deck for more details on more plasmid transfection efficiency, lenti-virus & adeno-associated virus titer, & cell culture performance comparison with other microcarriers

# Performance Data: various cell types

Cells	Culture Medium	Culture time (days)	Expansion Factor	Cell Viability
MSCs from various tissue sources	Serum-free	4-6	8-14	≥95.7%
Porcine muscle stem cells	Serum-free	7	16.52	95.1%
Human Hepatic Cells	Serum-free	7	2.8	90.3%
HUVEC	With serum	10	35	95.5%
3T3	With serum	6	24.55	92.6%
293T	With serum	4	9.3	94.0%
PK15	With serum	3	5.4	90.7%
Vero	With serum	4	8.2	90.4%
MRC-5	With serum	4	5.0	97.47%

# Holistic Solution for Cell Mass Production

CytoNiche offers various products & extensive technical support to accelerate your cell manufacturing process

## Reagents and Consumables

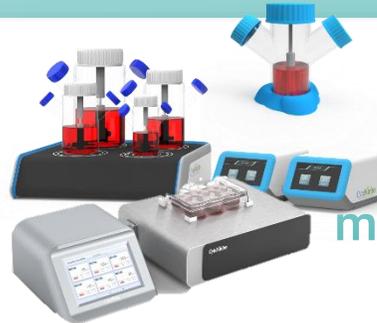


**3D TableTrix®**  
Microcarriers



**3D FloTrix®**  
Digest for microcarriers  
**3D FloTrix®**  
MSC SF Medium

## Bioreactors



**3D FloTrix®**  
micro/miniSPIN  
Bioreactors

**3D FloTrix®**  
vivaSPIN  
Stir-tank  
Bioreactors



Single-use  
**3D FloTrix®**  
vivaROCK  
Bioreactors

## Downstream Processing



**3D FloTrix®**  
vivaPREP/vP PLUS  
cell processing system



**3D FloTrix®**  
vivaEXO  
Exosome Collection System

# Holistic Solution for Cell Mass Production

New products are coming Sep 2023 to bring cell mass production at GMP-standard a step further.

## Microcarriers



**Animal  
Component Free  
Dissolvable  
Microcarriers**

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## Bioreactors



### 3D FloTriX® miniSPIN FLEX

Independent control for each channel  
Ultra slim to fit 2 sets into an incubator  
with disposable spinner flasks

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## Downstream Processing



**3D FloTriX® vivaPACK**  
cell formulation  
& filling system  
(cryobag)/(cryovial)

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# Publications

- **Dispersible and dissolvable porous microcarrier tablets enable efficient large-scale human mesenchymal stem cell expansion (2020).** *Tissue Engineering Part C: Methods*, 26(5), 263-275.
- **GMP-grade microcarrier and automated closed industrial scale cell production platform for culture of MSCs (2022).** *Journal of Tissue Engineering and Regenerative Medicine*, 16(10), 934-944.
- Engineering 3D functional tissue constructs using self-assembling cell-laden microniches (2020). *Acta biomaterialia*, 114, 170-182.
- Intra-articular injection of cell-laden 3D microcryogels empower low-dose cell therapy for osteoarthritis in a rat model (2020). *Cell transplantation*, 29, 0963689720932142.
- A low dose cell therapy system for treating osteoarthritis: In vivo study and in vitro mechanistic investigations (2022). *Bioactive Materials*, 7, 478-490.
- Exendin-4 gene modification and microscaffold encapsulation promote self-persistence and antidiabetic activity of MSCs (2021). *Science Advances*, 7(27), eabi4379.
- Cell-subpopulation alteration and FGF7 activation regulate the function of tendon stem/progenitor cells in 3D microenvironment revealed by single-cell analysis (2022). *Biomaterials*, 280, 121238.
- Efficient endothelial and smooth muscle cell differentiation from human pluripotent stem cells through a simplified insulin-free culture system (2021). *Biomaterials*, 271, 120713.
- Engineered meatballs via scalable skeletal muscle cell expansion and modular micro-tissue assembly using porous gelatin micro-carriers (2022). *Biomaterials*, 287, 121615.
- Exosomes derived from three-dimensional cultured human umbilical cord mesenchymal stem cells ameliorate pulmonary fibrosis in a mouse silicosis model (2020). *Stem Cell Research & Therapy*, 11(1), 1-12.
- Exosomal let-7i-5p from three-dimensional cultured human umbilical cord mesenchymal stem cells inhibits fibroblast activation in silicosis through targeting TGFBR1 (2022). *Ecotoxicology and Environmental Safety*, 233, 113302.

# Empowering cell and gene therapy with intelligent 3D cell mass manufacturing technology to benefit more patients

Architect for Cells

— Expert in 3D manufacturing of high quality cells

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## YAN XIAOJUN

Co-founder & CTO

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### CytoNiche SG

Showroom: To be coming Sep 2023

Launching a new era for industrialising cell manufacturing

### Headquarter

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 86-010-6286 8280

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### Collaboration & Support Center

Blk 4, 260 Maoyuan Road, Fengxian District, Shanghai, P.R.China

### GMP Production Center

402, Plant 6, 1 Xinxing Road, Wuqing District, Tianjin, P.R.China